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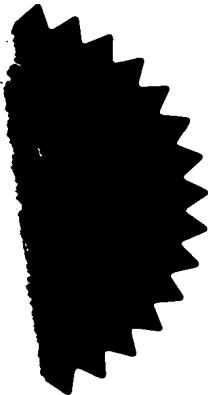
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Dated 23 MARCH 2004



PCT

REQUEST

The undersigned requests that the present international application be processed according to the Patent Cooperation Treaty.

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PCT/GB 02 / 01204

International Application No.

14 MARCH  
International Filing Date

2002 14-03-02

United Kingdom Patent Office

PCT OFFICE AND PCT INTERNATIONAL APPLICATION

Applicant's or agent's file reference  
(if desired) (12 characters maximum)

DJBB/1864999

Box No. I TITLE OF INVENTION

SENSING APPARATUS AND METHOD

Box No. II APPLICANT

This person is also inventor

Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below.)

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This person is applicant for the purposes of:

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all designated States except the United States of America

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the States indicated in the Supplemental Box

Box No. III FURTHER APPLICANT(S) AND/OR (FURTHER) INVENTOR(S)

Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below.)

JONES; Ross Peter  
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This person is:

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applicant and inventor

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Applicant's registration No. with the Office

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This person is applicant for the purposes of:

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all designated States except the United States of America

the United States of America only

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Box No. IV AGENT OR COMMON REPRESENTATIVE; OR ADDRESS FOR CORRESPONDENCE

The person identified below is hereby/has been appointed to act on behalf of the applicant(s) before the competent International Authorities as:

agent

common representative

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Telephone No.

020 7831 2290

Facsimile No.

020 7405 4092

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Address for correspondence: Mark this check-box where no agent or common representative is/has been appointed and the space above is used instead to indicate a special address to which correspondence should be sent.

## Continuation of Box No. III FURTHER APPLICANT(S) AND/OR (FURTHER) INVENTOR(S)

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DOYLE; Richard Alan  
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Applicant's registration No. with the Office

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Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below.)

HOWARD; Mark Anthony  
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Applicant's registration No. with the Office

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Applicant's registration No. with the Office

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KREIT; Darran  
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Harston  
Cambridgeshire CB2 5GG, GB

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 applicant and inventor  
 inventor only (If this check-box is marked, do not fill in below.)

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Further applicants and/or (further) inventors are indicated on another continuation sheet.

## Continuation of Box No. III FURTHER APPLICANT(S) AND/OR (FURTHER) INVENTOR(S)

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Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below.)

SILLS; Colin Stuart  
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 applicant and inventor  
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Applicant's registration No. with the Office

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State (that is, country) of residence:

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This person is:

applicant only  
 applicant and inventor  
 inventor only (If this check-box is marked, do not fill in below.)

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This person is:

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## Box No. V DESIGNATION OF STATES

Mark the applicable check-boxes below; at least one must be marked.

The following designations are hereby made under Rule 4.9(a):

## Regional Patent

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## Box No. VI PRIORITY CLAIM

The priority of the following earlier application(s) is hereby claimed:

Filing date of earlier application (day/month/year)	Number of earlier application	Where earlier application is:		
		national application: country	regional application: * regional Office	international application: receiving Office
item (1) 30.10.01 30 OCT 2001	0126014.0	GB		
item (2)				
item (3)				
item (4)				
item (5)				

 Further priority claims are indicated in the Supplemental Box.

The receiving Office is requested to prepare and transmit to the International Bureau a certified copy of the earlier application(s) (*only if the earlier application was filed with the Office which for the purposes of this international application is the receiving Office*) identified above as:

all items  item (1)  item (2)  item (3)  item (4)  item (5)  other, see  
Supplemental Box

\* *Where the earlier application is an ARIPO application, indicate at least one country party to the Paris Convention for the Protection of Industrial Property or one Member of the World Trade Organization for which that earlier application was filed (Rule 4.10(b)(ii)):* ....

## Box No. VII INTERNATIONAL SEARCHING AUTHORITY

Choice of International Searching Authority (ISA) (*if two or more International Searching Authorities are competent to carry out the international search, indicate the Authority chosen: the two-letter code may be used*):

ISA / .....

Request to use results of earlier search; reference to that search (*if an earlier search has been carried out by or requested from the International Searching Authority*):

Date (day/month/year) Number Country (or regional Office)

## Box No. VIII DECLARATIONS

The following declarations are contained in Boxes Nos. VIII (i) to (v) (*mark the applicable check-boxes below and indicate in the right column the number of each type of declaration*):

Number of declarations

<input type="checkbox"/> Box No. VIII (i)	Declaration as to the identity of the inventor	:
<input type="checkbox"/> Box No. VIII (ii)	Declaration as to the applicant's entitlement, as at the international filing date, to apply for and be granted a patent	:
<input type="checkbox"/> Box No. VIII (iii)	Declaration as to the applicant's entitlement, as at the international filing date, to claim the priority of the earlier application	:
<input type="checkbox"/> Box No. VIII (iv)	Declaration of inventorship (only for the purposes of the designation of the United States of America)	:
<input type="checkbox"/> Box No. VIII (v)	Declaration as to non-prejudicial disclosures or exceptions to lack of novelty	:

## Box No. IX CHECK LIST; LANGUAGE OF FILING

his international application contains:		This international application is accompanied by the following item(s). (mark the applicable check-boxes below and indicate in right column the number of each item):		Number of items
(a) the following number of sheets in paper form:		1. <input checked="" type="checkbox"/> fee calculation sheet 2. <input type="checkbox"/> original separate power of attorney 3. <input type="checkbox"/> original general power of attorney 4. <input type="checkbox"/> copy of general power of attorney: reference number, if any: ..... 5. <input type="checkbox"/> statement explaining lack of signature 6. <input type="checkbox"/> priority document(s) identified in Box No. VI as item(s): ..... 7. <input type="checkbox"/> translation of international application into (language): ..... 8. <input type="checkbox"/> separate indications concerning deposited microorganism or other biological material 9. <input type="checkbox"/> sequence listing in computer readable form (indicate also type and number of carriers (diskette, CD-ROM, CD-R or other)) (i) <input type="checkbox"/> copy submitted for the purposes of international search under Rule 13ter only (and not as part of the international application) (ii) <input type="checkbox"/> (only where check-box (b)(i) or (b)(ii) is marked in left column) additional copies including, where applicable, the copy for the purposes of international search under Rule 13ter (iii) <input type="checkbox"/> together with relevant statement as to the identity of the copy or copies with the sequence listing part mentioned in left column 10. <input checked="" type="checkbox"/> other (specify): Letter		
request (including declaration sheets) : 6 description (excluding sequence listing part) : 38 claims : 11 abstract : 1 drawings : 13  Sub-total number of sheets : 69  sequence listing part of description (actual number of sheets if filed in paper form, whether or not also filed in computer readable form; see (b) below) : .....  Total number of sheets : 69				
(b) sequence listing part of description filed in computer readable form		(i) <input type="checkbox"/> only (under Section 801(a)(i)) (ii) <input type="checkbox"/> in addition to being filed in paper form (under Section 801(a)(ii))		
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Figure of the drawings which should accompany the abstract:	2	Language of filing of the international application:	ENGLISH	

## Box No. X SIGNATURE OF APPLICANT, AGENT OR COMMON REPRESENTATIVE

Next to each signature, indicate the name of the person signing and the capacity in which the person signs (if such capacity is not obvious from reading the request).

D.Brinck

BRINCK; David John Borchardt

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1. Date of actual receipt of the purported international application:	71 MARCH 2002 14-03-02
3. Corrected date of actual receipt due to later but timely received papers or drawings completing the purported international application:	
4. Date of timely receipt of the required corrections under PCT Article 11(2):	
5. International Searching Authority (if two or more are competent): ISA /	6. <input checked="" type="checkbox"/> Transmittal of search copy delayed until search fee is paid
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SENSING APPARATUS AND METHOD

5 This invention relates to a sensing apparatus and method which has particular, but not exclusive, relevance to a position sensor for sensing the relative position of two members.

10 Various forms of inductive sensor have been used to generate signals indicative of the position of two relatively movable members. Typically, one member carries an excitation winding and two or more sensor windings while the other member carries a resonant circuit. The magnetic coupling between the resonant circuit and each of the sensor windings varies with 15 position so that, by applying an oscillating signal at the resonant frequency of the resonant circuit to the excitation winding, a signal is induced in each of the sensor windings which oscillates at the resonant frequency but whose amplitude varies as a function of the 20 relative position of the two members.

25 International Patent Publication WO 94/25829 describes a rotary position sensor in which two excitation windings and a sensor winding are orthogonally positioned about a rotating element which includes a resonant circuit such that the magnetic coupling between each of the excitation windings and the sensor winding varies in accordance with the angular position of the rotating element. An in-phase oscillating signal and a quadrature oscillating signal (that is 90° out of phase with the in-phase oscillating signal) are respectively applied to the two 30 excitation windings and the rotary position of the rotating element is determined from the relative amplitudes of the components of the signal induced in the sensor winding corresponding to the in-phase signal and 35

the quadrature signal.

5 A problem with the rotary position sensor described in WO 94/25829 is that the processing required to derive the rotary position from the signal induced in the sensor winding is not well suited to digital processing techniques.

10 According to an aspect of the invention, there is provided a sensor in which a signal generator applies an excitation signal to an excitation winding, wherein the excitation signal comprises a periodic carrier signal having a carrier frequency modulated by a periodic modulation signal having a modulation frequency which is lower than the carrier frequency. Applying the excitation signal to the excitation winding induces a periodic electric signal in a sensor winding which varies in dependence upon a parameter being measured by the sensor, and a signal processor processes the induced periodic signal to determine a value representative of the parameter being measured.

15 By modulating the oscillating carrier signal by a lower frequency modulation signal to form the excitation signal, rather than modulating the signal induced in the sensor winding, the sensor is well suited to using digital processing techniques both to generate the excitation signal and to process the signal induced in the sensor winding.

20 30 Preferably, the signal is coupled between the excitation winding and the sensor winding via a resonator with the resonant frequency of the resonator substantially equal to the carrier frequency of the excitation signal. In this way, unwanted higher harmonics are effectively

filtered out by the electromagnetic coupling between the excitation winding and the resonator.

An exemplary embodiment of the present invention will now be described with reference to the accompanying drawings in which:

Figure 1 schematically shows a perspective view of a position sensor;

10

Figure 2 schematically shows the main components of the position sensor illustrated in Figure 1;

15

Figure 3A shows the lay-out of a sine coil which forms part of the position sensor illustrated in Figure 1;

Figure 3B shows the lay-out of a cosine coil which forms part of the position sensor shown in Figure 1;

20

Figure 3C shows the lay-out of a sense coil which forms part of the position sensor illustrated in Figure 1;

Figure 4 shows a sensor element which forms part of the position sensor illustrated in Figure 1;

25

Figure 5A schematically shows how the phase of a signal induced in a resonant circuit which forms part of the sensor element shown in Figure 4 varies with the frequency of a driving signal;

30

Figure 5B schematically shows how the amplitude of a signal induced in the resonant circuit which forms part of the sensor element illustrated in Figure 4 varies with the frequency of the driving signal;

35

Figure 6A is a timing diagram showing a signal applied to the cosine coil illustrated in Figure 3B;

5 Figure 6B is a timing diagram showing a first signal applied to the sine coil illustrated in Figure 3A;

Figure 6C is a timing diagram showing a second signal applied to the sine coil illustrated in Figure 3A:

10 Figures 7A to 7C are timing diagrams showing signals induced in the sense coil illustrated in Figure 3C when the signal illustrated in Figure 6A is applied to the cosine coil and the signal illustrated in Figure 6B is applied to the sine coil for three different positions of the sensor element;

15 Figures 8A to 8C are timing diagrams showing signals induced in the sense coil illustrated in Figure 3C when the signal illustrated in Figure 6A is applied to the cosine coil and the signal illustrated in Figure 6C is applied to the sine coil for three different positions of the sensor element;

20 Figure 9 is a block diagram showing in more detail the processing circuitry of the position sensor illustrated in Figure 1;

25 Figure 10 shows in more detail analogue signal processing components of the processing circuitry illustrated in Figure 9;

30 Figures 11A to 11D are timing diagrams illustrating signals at various positions within the processing circuitry illustrated in Figure 9;

Figure 12 is a timing diagram showing pulses received at a microprocessor forming part of the processing circuitry illustrated in Figure 9;

5       Figure 13 is a flow chart showing the operations performed to calculate the position of the sensor element of the position sensor illustrated in Figure 1;

10      Figure 14 is a flow chart showing in more detail the operations performed to calculate a forward angle used to calculate the position of the sensor element of the position sensor illustrated in Figure 1; and

15      Figure 15 is a flow chart showing in more detail the operations performed to calculate a reverse angle used to calculate the position of the sensor element of the position sensor illustrated in Figure 1.

20      Figure 1 schematically shows a position sensor for detecting the position of a sensor element 1 which is slidably mounted to a support 3 to allow linear movement along a measurement direction (the direction X in Figure 1). A printed circuit board (PCB) 5 extends along the measurement direction adjacent to the support 3 and has printed thereon conductive tracks which form a sine coil 7, a cosine coil 9 and a sense coil 11, each of which are connected to a control unit 13. A display 15 is also connected to the control unit 13 for displaying a number representative of the position of the sensor element 1 along the support 3.

30      As shown in Figure 1, the PCB 5 is generally rectangular in shape with the lengthwise axis aligned with the measurement direction and the widthwise axis aligned perpendicular to the measurement direction. The sine

coil 7, cosine coil 9 and sense coil 11 are connected to the control unit via a lengthwise edge of the PCB 5, which corresponds to the position value of x equals zero, with the position value increasing along the length of 5 the PCB 5 from the lengthwise edge corresponding to x equals zero.

10 An overview of the operation of the position sensor illustrated in Figure 1 will now be given with reference to Figure 2. The control unit 13 includes a quadrature signal generator 21 which generates an in-phase signal  $I(t)$  and a quadrature signal  $Q(t)$  at respective different outputs. The in-phase signal  $I(t)$  is generated by amplitude modulating an oscillating carrier signal having 15 a carrier frequency  $f_0$ , which in this embodiment is 2MHz, using a first modulation signal which oscillates at a modulation frequency  $f_1$ , which in this embodiment is 3.9kHz. The in-phase signal  $I(t)$  is therefore of the form:

20

$$I(t) = A \sin 2\pi f_1 t \cos 2\pi f_0 t \quad (1)$$

25 Similarly, the quadrature signal  $Q(t)$  is generated by amplitude modulating the oscillating carrier signal having carrier frequency  $f_0$  using a second modulation signal which oscillates at the modulation frequency  $f_1$ , with the second modulation signal being  $\pi/2$  radians (90°) out of phase with the first modulation signal. The quadrature signal  $Q(t)$  is therefore of the form:

30

$$Q(t) = A \cos 2\pi f_1 t \cos 2\pi f_0 t \quad (2)$$

35 The in-phase signal  $I(t)$  is applied to the sine coil 7 and the quadrature signal  $Q(t)$  is applied to the cosine coil 9.

5 The sine coil 7 is formed in a pattern which causes current flowing through the sine coil 7 to produce a first magnetic field  $B_1$  whose field strength component resolved perpendicular to the PCB 5 varies sinusoidally along the measurement direction in accordance with the function:

$$10 B_1 = B \sin\left(\frac{2\pi x}{L}\right) \quad (3)$$

15 where  $L$  is the period of the sine coil in the  $x$  direction.

20 Similarly, the cosine coil 9 is formed in a pattern which causes current flowing through the cosine coil 9 to produce a second magnetic field  $B_2$  whose field strength component resolved perpendicular to the PCB 5 also varies sinusoidally along the measurement direction, but with a phase difference of  $\pi/2$  radians ( $90^\circ$ ) from the phase of the first magnetic field  $B_1$ , giving:

$$25 B_2 = B \cos\left(\frac{2\pi x}{L}\right) \quad (4)$$

30 In this way, the total magnetic field  $B_t$  generated at any position along the measurement direction will be formed by a first component from the first magnetic field  $B_1$  and a second component from the second magnetic field  $B_2$ , with the magnitudes of the first and second components resolved perpendicular to the PCB 5 varying along the measurement direction.

35 By applying the in-phase signal  $I(t)$  and the quadrature signal  $Q(t)$  to the sine coil 7 and the cosine coil 9 respectively, the generated total magnetic field

component  $B_T$  resolved perpendicular to the PCB 5 oscillates at the carrier frequency  $f_0$  in accordance with an amplitude envelope function which varies at the modulation frequency  $f_1$ , with the phase of the amplitude envelope function varying along the measurement direction. Thus:

$$B_T \propto \cos 2\pi f_0 t \cos \left( 2\pi f_1 t - \frac{2\pi x}{L} \right) \quad (5)$$

10 In effect, the phase of the amplitude envelope function rotates along the measurement direction.

15 In this embodiment, the sensor element 1 includes a resonant circuit having a resonant frequency substantially equal to the carrier frequency  $f_0$ . The total magnetic field component  $B_T$  therefore induces an electric signal in the resonant circuit which oscillates at the carrier frequency  $f_0$  and has an amplitude which is modulated at the modulation frequency  $f_1$  with a phase which is dependent upon the position of the sensor element 1 along the measurement direction. The electric signal induced in the resonant circuit in turn generates a magnetic field which induces a sensed electric signal  $S(t)$  in the sense coil 11, with the sensed electric signal  $S(t)$  oscillating at the carrier frequency  $f_0$ . The amplitude of the sensed signal  $S(t)$  is also modulated at the modulation frequency  $f_1$  with a phase which is dependent upon the position of the sensor element 1 along the measurement direction. The sensed signal  $S(t)$  is input to a phase detector 23 which demodulates the sensed signal  $S(t)$ , to remove the component at the carrier frequency  $f_0$ , and detects the phase of the remaining amplitude envelope function relative to the excitation waveform. The phase detector 23 then outputs a phase

signal  $P(t)$  representative of the detected phase to a position calculator 25, which converts the detected phase into a corresponding position value and outputs a drive signal to the display 15 to display the corresponding 5 position value.

By using a carrier frequency  $f_0$  which is greater than the modulation frequency  $f_1$ , the inductive coupling is performed at frequencies away from low-frequency noise 10 sources such as the electric mains at 50/60 Hz, while the signal processing can still be performed at a relatively low frequency which is better suited to digital processing. Further, increasing the carrier frequency  $f_0$  facilitates making the sensor element 1 small, which 15 is a significant advantage in many applications. Increasing the carrier frequency  $f_0$  also produces higher signal strengths.

20 The separate components of the position sensor shown in Figure 1 will now be discussed in more detail.

As shown in Figure 3A, the sine coil 7 is formed by a 25 conductive track which generally extends around the periphery of the PCB 5 apart from a cross-over point halfway along the PCB 5 in the measurement direction, at which the conductive track on each widthwise edge of the PCB 5 crosses to the corresponding opposing widthwise edge of the PCB 5. In this way, effectively a first 30 current loop 21a and a second current loop 21b are formed. When a signal is applied to the sine coil 7, current flows around the first current loop 21a and the second current loop 21b in opposite directions, and therefore the current flowing around the first current 35 loop 21a generates a magnetic field which has an opposite polarity to the magnetic field generated by current

flowing around the second current loop 21b. This results in the sinusoidal variation of the field strength of the component of the first magnetic field  $B_1$  resolved perpendicular to the PCB 5 given by equation 3 above.

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In particular, the lay-out of the sine coil 7 is such that the field strength of the component of the first magnetic field  $B_1$  resolved perpendicular to the PCB 5 which is generated by current flowing through the sine coil 7 varies along the measurement direction from approximately zero at the point where  $x$  equals 0, to a maximum value at  $x$  equals  $L/4$  (the position A as shown in Figure 3A), then back to zero at  $x$  equals  $L/2$  (the position C as shown in Figure 3A), then to a maximum value (having opposite polarity to the maximum value at position A) at  $x$  equals  $3L/4$ , and then back to zero at  $x$  equals  $L$ . Thus the sine coil 7 generates a magnetic field component perpendicular to the PCB 5 which varies according to one period of the sine function.

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As shown in Figure 3B, the cosine coil 9 is formed by a conductive track which generally extends around the periphery of the PCB 5 apart from two cross-over points, located one-quarter and three-quarters of the way along the PCB 5 in the measurement direction respectively. In this way, three loops 23a, 23b and 23c are formed of which the outer loops 23a and 23c are half the size of the inner loop 23b. When a signal is applied to the cosine coil 9, current flows in one direction around the outer loops 23a and 23c and in the opposite direction around the inner loop 23b. In this way, the magnetic field generated by the current flowing around the inner loop 23b has an opposite polarity to the magnetic field generated by the current flowing around the outer loops 23a and 23c. This results in the sinusoidal variation

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of the field strength of the component of the second magnetic field  $B_2$  resolved perpendicular to the PCB 5 given by equation 4 above.

5 In particular, the lay-out of the cosine coil 9 is such that the field strength of the component of the second magnetic field  $B_2$  resolved perpendicular to the PCB 5 which is generated by current flowing through the cosine coil 9 varies along the measurement direction from a 10 maximum value at  $x$  equals 0, to zero at  $x$  equals  $L/4$  (the position A as shown in Figure 3B), then back to a maximum value (having opposite polarity to the maximum value at  $x$  equals 0) at  $x$  equals  $L/2$  (the position C as shown in Figure 3B), and then back to zero at  $x$  equals  $3L/4$ , and 15 then back to a maximum value (having the same polarity as the maximum value at  $x$  equals 0) at  $x$  equals  $L$ . Thus, the cosine coil 7 generates a magnetic field component perpendicular to the PCB 5 which varies according to one period of the cosine function as given by equation 4 20 above.

As shown in Figure 3C, the sense coil 11 is formed by a conductive track which generally extends around the periphery of the PCB 5 forming a single loop.

25 The layout of the sine coil 7 is such that the electric current induced in the sense coil 11 by current flowing around the first current loop 21a is substantially cancelled out by the electric current induced in the 30 sense coil 11 by current flowing around the second current loop 21b. Similarly, for the cosine coil 9 the current induced in the sense coil 11 by the outer loops 23a, 23c is cancelled out by the current induced in the sense coil 11 by the inner loop 23b. Using such balanced 35 coils has the further advantage that the electromagnetic

emissions from the sine coil 7 and the cosine coil 9 diminish with distance at a faster rate than for a single planar winding. This allows larger drive signals to be used while still satisfying regulatory requirements for electromagnetic emissions. This is particularly important because the regulatory requirements for electromagnetic emissions are becoming stricter and stricter.

Figure 4 shows in more detail the sensor element 1. As shown, in this embodiment the sensor element 1 includes a coil 31 whose ends are connected together via a capacitor 33. As the coil 31 has an associated inductance, the coil 31 and capacitor 33 together form a resonant circuit. In this embodiment, the resonant circuit has a nominal resonant frequency  $f_{res}$  of 2MHz (which is equal to the carrier frequency  $f_0$ ) although the actual resonant frequency will vary in accordance with environmental factors such as temperature and humidity.

As described above, when an oscillating drive signal is applied to one or both of the sine coil 7 and the cosine coil 9, an oscillating signal at the same frequency is induced in the resonant circuit of the sensor element 1. However, a phase lag occurs between the drive signal and the induced signal, the amount of the phase lag being dependent upon the relationship between the frequency of the drive signal and the resonant frequency of the resonant circuit. As shown in Figure 5A, the phase lag varies most quickly around the resonant frequency of the resonant circuit, with the phase lag at the resonant frequency being  $\pi/2$  radians ( $90^\circ$ ). The higher the quality factor of the resonant circuit, the more quickly the phase varies around the resonant frequency. However, as shown in Figure 5B, the lower the quality factor for

the resonant circuit, the less the amplitude of the electric signal induced in the resonant circuit. It is therefore necessary to strike a compromise between signal strength and rate of change of phase with frequency when 5 selecting the value of the quality factor for the resonant circuit.

10 The quadrature signals generated by the quadrature signal generator 21 and applied as drive signals to the sine coil 7 and cosine coil 9 will now be described in more detail with reference to Figures 6A to 6C.

15 As shown in Figure 6A, the quadrature signal generator 21 generates the quadrature signal  $Q(t)$  by modulating the carrier signal using the first modulation signal. As shown, in this embodiment the first modulation signal does not apply a "full" modulation to the carrier signal. In other words, the amplitude envelope function indicated by dotted lines in Figure 6A does not reach zero 20 amplitude. The actual quadrature signal  $Q(t)$  is therefore given by:

$$Q(t) = C \cos 2\pi f_0 t + B \cos 2\pi f_1 t \cos 2\pi f_0 t \quad (6)$$

25 As shown in Figure 6B, the quadrature signal generator 21 generates the in-phase signal  $I(t)$  by modulating the amplitude of the carrier signal using the second modulation signal, whose phase lags the phase of the first modulation signal by  $\pi/2$  radians (i.e.  $90^\circ$ ). Again, in this embodiment the second modulation signal 30 does not apply a full modulation to the carrier signal. The actual in-phase signal  $I(t)$  is therefore given by:

$$I(t) = C \cos 2\pi f_0 t + B \sin 2\pi f_1 t \cos 2\pi f_0 t \quad (7)$$

The in-phase signal  $I(t)$  and the quadrature signal  $Q(t)$  each comprise three frequency components, one at  $f_0$ , one at  $(f_0 + f_1)$  and one at  $(f_0 - f_1)$ . It can be seen from Figure 5A that these three components will each induce an electric signal in the resonant circuit of the sensor element 1 with a respective different phase lag. This will result in a phase shift in the sensed signal  $S(t)$  which needs to be corrected in order to obtain an accurate position measurement, bearing in mind that the phase of the sensed signal  $S(t)$  is used to determine the position of the sensor element 1. In this embodiment, as will be discussed in more detail hereafter, this correction is achieved by performing a second phase measurement for which the in-phase signal  $I(t)$  is replaced by an "anti-phase" signal  $\bar{I}(t)$ .

As shown in Figure 6C, the quadrature signal generator 21 generates the anti-phase signal  $\bar{I}(t)$  by modulating the carrier signal (having carrier frequency  $f_0$ ) by a third modulation signal which is also at the modulation frequency  $f_1$  but whose phase leads the phase of the first modulation signal by  $\pi/2$  radians (i.e.  $90^\circ$ ). Again, in this embodiment the third modulation signal does not apply a full modulation to the carrier signal. Thus, the anti-phase signal  $\bar{I}(t)$  is given by:

$$\bar{I}(t) = C \cos 2\pi f_0 t - B \sin 2\pi f_1 t \cos 2\pi f_0 t \quad (8)$$

The sensed signals  $S(t)$  induced in the sense coil 11 when the in-phase signal  $I(t)$  and the quadrature signal  $Q(t)$  are respectively applied to the sine coil 7 and cosine coil 9 will now be described with reference to Figures 7A to 7C. In Figures 7A to 7C, it has been assumed that no phase shift is introduced by the resonant circuit so that the phase shift is entirely due to the position of

sensor element 1.

5 Figure 7A shows the sensed signal  $S(t)$  when the sensor element 1 is positioned adjacent the point A (where  $x$  equals  $L/4$ ) identified in Figures 1 and 3A to 3C. At the point A, the field strength of the magnetic field generated by the cosine coil 9 is approximately zero and therefore, assuming no phase shift due to the resonant circuit, the sensed signal  $S(t)$  matches the in-phase signal  $I(t)$ . Therefore, the sensed signal  $S(t)$  has a phase lag of  $\pi/2$  radians ( $90^\circ$ ) compared to the quadrature signal  $Q(t)$ .

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15 Figure 7B shows the sensed signal  $S(t)$  when the sensor element 1 is positioned adjacent the point B (where  $x$  equals  $3L/8$ ), where the field strength of the magnetic fields generated by the sine coil 7 and the cosine coil 9 are approximately equal and therefore, assuming no phase shift due to the resonant circuit, the sensed signal  $S(t)$  has a phase lag of  $\pi/4$  radians ( $45^\circ$ ) compared to the quadrature signal  $Q(t)$ .

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25 Figure 7C shows the sensed signal  $S(t)$  when the sensor element 1 is positioned adjacent the point C (where  $x$  equals  $L/2$ ), where the field strength of the magnetic field generated by the sine coil 7 is approximately zero and therefore, assuming no phase shift due to the resonant circuit, the sensed signal  $S(t)$  matches the quadrature signal  $Q(t)$ . Therefore, the sensed signal  $S(t)$  is in phase with the quadrature signal  $Q(t)$ .

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35 From equation 5 above, it can be seen that the phase of the sensed signal  $S(t)$  decreases as the position value increases when the in-phase signal  $I(t)$  and the quadrature signal  $Q(t)$  are applied to the sine coil 7 and

the cosine coil 9 respectively.

The sensed signals  $S(t)$  induced in the sense coil 11 when the anti-phase signal  $\bar{I}(t)$  and the quadrature signal  $Q(t)$  are respectively applied to the sine coil 7 and cosine coil 9 will now be described with reference to Figures 8A to 8C. Again, it has been assumed that no phase shift is introduced by the resonant circuit so that the phase shift is entirely due to the position of sensor element 1.

Figure 8A shows the sensed signal  $S(t)$  when the sensor element 1 is positioned adjacent the point A, where the field strength of the magnetic field generated by the cosine coil 9 is approximately zero and therefore, assuming no phase shift is introduced by the resonant circuit, the sensed signal  $S(t)$  matches the anti-phase signal  $\bar{I}(t)$ . Therefore, the phase of the sensed signal  $S(t)$  leads the phase of the quadrature signal  $Q(t)$  by  $\pi/2$  radians ( $90^\circ$ ).

Figure 8B shows the sensed signal  $S(t)$  when the sensor element 1 is positioned adjacent the point B, where the field strength of the magnetic field generated by the sine coil 7 and the cosine coil 9 is approximately equal and therefore, assuming no phase shift is introduced by the resonant circuit, the phase of the sensed signal  $S(t)$  leads the phase of the quadrature signal  $Q(t)$  by  $\pi/4$  radians ( $45^\circ$ ).

Figure 8C shows the sensed signal  $S(t)$  when the sensor element 1 is positioned adjacent the point C, where the field strength of the magnetic field generated by the sine coil 7 is approximately zero and therefore, assuming no phase shift is introduced by the resonant circuit, the

sensed signal  $S(t)$  is in phase with the quadrature signal  $Q(t)$ .

As illustrated by Figures 8A to 8C, the phase of the sensed signal  $S(t)$  increases linearly with the position value when the anti-phase signal  $\bar{I}(t)$  and the quadrature signal  $Q(t)$  are applied to the sine coil 7 and the cosine coil 9 respectively.

As described above, assuming no phase shift is introduced by the resonant circuit, for each position  $x$  in the measurement direction a position-related phase shift  $\phi(x)$  is introduced when the in-phase signal  $I(t)$  and the quadrature signal  $Q(t)$  are applied, and a position-related phase shift  $-\phi(x)$  is introduced when the anti-phase signal  $\bar{I}(t)$  and the quadrature signal  $Q(t)$  are applied. In practice, the resonant circuit does introduce a phase shift  $\phi_{RC}$ , but the phase shift  $\phi_{RC}$  is generally the same whether the in-phase signal  $I(t)$  or the anti-phase signal  $\bar{I}(t)$  is applied to the sine coil 7. Therefore, in this embodiment the phase shift measured when applying the anti-phase signal  $\bar{I}(t)$  is subtracted from the phase shift measured when applying the in-phase signal  $I(t)$ , resulting in the phase shift  $\phi_{RC}$  introduced by the resonant circuit being cancelled to give a resultant phase which is equal to twice the position-dependent phase shift  $\phi(x)$ .

The processing circuitry used to generate the in-phase signal  $I(t)$ , the quadrature signal  $Q(t)$  and the anti-phase signal  $\bar{I}(t)$ , and to process the sensed signal  $S(t)$  to determine a position value, will now be described with reference to Figure 9. As shown in Figure 9, the processing circuitry consists of a microprocessor 41, digital components 61, analogue driving circuitry 81 and

analogue signal processing components 91.

The microprocessor 41 includes a first square wave oscillator 43 which generates a square wave signal at twice the carrier frequency  $f_0$  (i.e. at 4 MHz). This square wave signal is output from the microprocessor 41 to a quadrature divider unit 63 which divides the square wave signal by 2 and forms an in-phase digital carrier signal  $+I$  at the carrier frequency, an anti-phase digital carrier signal  $-I$  at the carrier frequency and a quadrature digital carrier signal  $+Q$ , also at the carrier frequency. As described hereafter, the quadrature digital carrier signal  $+Q$  is modulated to form the drive signals applied to the sine coil 7 and the cosine coil 9, while the in-phase and anti-phase digital carrier signals  $\pm I$  are used to perform synchronous detection in order to demodulate the sensed signal  $S(t)$ .

The microprocessor 41 also includes a second square wave oscillator 45 which outputs a modulation synchronisation signal MOD\_SYNC at the modulation frequency  $f_1$  to provide a reference timing. The modulation synchronisation signal MOD\_SYNC is input to a Pulse Width Modulation (PWM) type pattern generator 47 which generates digital data streams at 2MHz representative of the modulation signals at the modulation frequency  $f_1$ , i.e. 3.9 kHz. In particular, the PWM type pattern generator 47 generates two modulation signals which are in phase quadrature with one another, namely a cosine signal COS and either a plus sine or a minus sine signal  $\pm \text{SIN}$  in dependence upon whether the in-phase signal  $I(t)$  or the anti-phase signal  $\bar{I}(t)$  is to be generated.

The cosine signal COS is output by the microprocessor 41 and applied to a first digital mixer 65, in this

embodiment a NOR gate, which mixes the cosine signal with the quadrature digital carrier signal,  $+Q$ , to generate a digital representation of the quadrature signal  $Q(t)$ . The sine signal  $\pm \text{SIN}$  is output by the microprocessor and applied to a second digital mixer 67, in this embodiment a NOR gate, together with the quadrature digital carrier signal  $+Q$  to generate a digital representation of either the in-phase signal  $I(t)$  or the anti-phase signal  $\bar{I}(t)$ . The digital signals output from the first and second digital mixers 65, 67 are input to first and second coil driver circuits 83, 85 respectively and the amplified signals output by the coil drivers 83, 85 are then applied to the cosine coil 9 and sine coil 7 respectively.

15 The digital generation of the drive signals applied to the sine coil 7 and the cosine coil 9 introduces high frequency harmonic noise. However, the coil drivers 65, 67 remove some of this high frequency harmonic noise, as 20 does the frequency response characteristics of the cosine and sine coils 7, 9. Furthermore, the resonant circuit within the sensor element 1 will not respond to signals which are greatly above the resonant frequency and therefore the resonant circuit will also filter out a 25 portion of the unwanted high frequency harmonic noise.

30 As discussed above, the signals applied to the sine coil 7 and the cosine coil 9 induce an electric signal in the resonant circuit of the sensor element 1 which in turn induces the sensed signal  $S(t)$  in the sense coil 11. The sensed signal  $S(t)$  is passed through the analogue signal processing components 91. In particular, the sensed signal  $S(t)$  is initially passed through a high pass filter amplifier 93 which both amplifies the received 35 signal, and removes low frequency noise (e.g. from a

50 Hertz mains electricity supply device) and any DC offset. The amplified signal output from the high pass filter 93 is then input to a crossover analogue switch 95 which performs synchronous detection at the carrier frequency of 2 MHz, using the in-phase and anti-phase square wave carrier signals  $\pm I$  generated by the quadrature divider 21. The in-phase and anti-phase digital carrier signals which are 90 degrees out of phase to the quadrature digital carrier signal  $+Q$  used to generate the drive signals applied to the sine coil 7 and the cosine coil 9, which are used for the synchronous detection, because, as discussed above, the resonant circuit of the sensor element 1 introduces a substantially 90 degrees phase shift to the carrier signal.

20 The signal output from the crossover analogue switch 95 substantially corresponds to a fully rectified version of the signal input to the crossover analogue switch 95 (i.e. with the negative voltage troughs in the signal folded over the zero voltage line to form voltage peaks lying between the original voltage peaks). This rectified signal is then passed through a low pass filter amplifier 97 which essentially produces a time-averaged or smoothed signal having a DC component and a component at the modulation frequency  $f_1$ . The DC component appears as a result of the rectification performed by the synchronous detection process.

30 The signal output from the low pass filter amplifier 97 is then input to a band-pass filter amplifier 99, centred at the modulation frequency  $f_1$ , which removes the DC component. The signal output from the bandpass filter amplifier 99 is input to a comparator 101 which converts the input signal to a square wave signal whose timing is

compared with the timing of the modulation synchronisation signal MOD\_SYNC to determine the position of the sensor element 1.

5       Figure 10 shows in more detail the analogue signal processing components 91. As shown, one end of the sense coil 11 is connected between two resistors R1 and R2, which are connected in series between the supply voltage and "true" ground, to set an acting ground voltage level V<sub>AG</sub>. In particular, in this embodiment the supply voltage is 5V and the resistance of resistor R1 is equal to the resistance of resistor R2 to give an acting ground voltage level of 2.5V.

15      Figure 11A shows the modulation synchronisation signal MOD\_SYNC and Figure 11B shows the sensed signal S(t) induced in the sense coil 11. As shown, it can be seen that the amplitude envelope function of the sensed signal S(t) is not in phase with the modulation synchronisation signal MOD\_SYNC. Figure 11C shows the signal 111 output by the low pass filter amplifier 97, which substantially corresponds to the amplitude envelope function. Figure 11D shows the signal 113 output by the band pass filter amplifier 99 and the square wave 115 output by the comparator 101.

20      In this embodiment, the comparator 101 is an inverting comparator whose output is high (i.e. 5V) when the signal 113 output from the band pass filter amplifier 99 is below a reference voltage level V<sub>ref</sub>, and whose output is low (i.e. 0V) when the signal 113 output from the band pass filter amplifier is above the reference voltage level V<sub>ref</sub>. As can be seen from Figure 10, the reference voltage level V<sub>ref</sub> is not the acting ground voltage level V<sub>AG</sub>, but rather a voltage below the acting ground voltage

level  $V_{AG}$  which is drawn from between two resistors R3 and R4 connected between the acting ground voltage level  $V_{AG}$  and the true ground. This prevents the comparator 101 from generating spurious signals when there is no output from the band pass filter amplifier 99 except for a small amount of noise. However, this also means that the leading and trailing edges of the signal output by the comparator 101 do not coincide with the points where the signal 113 output by the band pass filter amplifier 99 crosses the acting ground voltage level  $V_{AG}$ . To avoid this introducing a phase error, the timing of the signal 115 output by the comparator 101 is determined from timing of the midpoint between a trailing edge and a leading edge. In particular, if as shown in Figure 11D the trailing edge is at a time  $t_1$  and the leading edge is at a time  $t_2$ , then the measured time corresponds to  $(t_1+t_2)/2$ .

Returning to Figure 9, the square wave signal output by the comparator 101 (which is in effect a digital signal) is applied to a digital gate 69, which in this embodiment is a NOR gate, together with the quadrature digital carrier signal  $+Q$  output by the quadrature divider 63. The digital gate 69 therefore outputs a series of pulses at the carrier frequency  $f_0$  when the output from the comparator 101 is low (i.e. 0V), and no signal when the output of the comparator 101 is high (i.e. 5V). Figure 12 shows an example of the output from the digital gate 69 for one period of the MOD\_SYNC signal, which will hereafter be termed a frame.

As shown in Figure 9, the pulses output from the digital gate 69 are input to a counter 49 forming part of the microprocessor 41. The MOD\_SYNC signal output by the second square wave oscillator 45 is input to a frequency

multiplier 51 which, in this embodiment, multiplies the frequency of the MOD\_SYNC signal by 16 and outputs the multiplied signal to the counter 49. Each period  $\tau_N$  of the multiplied signal will hereafter be called a window 5 so that a frame corresponds to 16 windows, referred to as window 1 to window 16. In this embodiment, the modulation frequency is set to  $2\text{MHz}/2^9 = 3.9\text{kHz}$ . This means that each frame corresponds to 512 periods of the carrier signal +Q input to the digital gate 25, and each 10 window corresponds to 32 periods (512/16) of the carrier signal +Q.

The count value of the counter 49 is noted and stored by 15 a processing unit 53 after each window within a frame, and then reset to zero. Thus, for each frame the processing unit receives 16 count values from which the processing unit 53 determines the position of the sensor element 1 and outputs a signal representative of the determined position to a display controller 55, which 20 outputs drive signals to the display 15 to show the determined position.

The processing performed by the processing unit 53 to 25 determine the position of the sensor element 1 will now be described in more detail with reference to Figures 13 to 15.

As shown in Figure 13, initially the processing unit 53 30 sends a control signal to the PWM type pattern generator 47 which responds by outputting the cosine signal COS and the plus sine signal +SIN so that the in-phase signal I(t) and the quadrature signal Q(t) are applied, in step S1, to the sine coil 7 and cosine coil 9 respectively. The processing unit 53 then measures, in step S3, the 35 phase angle between the sensed signal S(t) and the

MOD\_SYNC signal, which will hereafter be termed the forward angle, using sixteen count values corresponding to a frame obtained while the in-phase signal  $I(t)$  and quadrature signal  $Q(t)$  are applied.

5

Figure 14 shows the main steps performed to measure the forward angle. Firstly, the processing unit 53 identifies, in step S21, the pulse corresponding to when the signal 113 output by the band pass filter amplifier 99 crosses the reference voltage  $V_{ref}$  in a positive direction. In particular, this "positive zero crossing" pulse is identified by identifying three consecutive windows (which will be termed windows  $k$ ,  $k+1$  and  $k+2$ ) whose respective count values are 0, a number  $n_1$  intermediate 0 and 32, and 32. The pulse number  $P_1$  of the positive zero crossing pulse is then calculated by multiplying 32 by  $(k+1)$  and then subtracting the count value  $n_1$  of window  $k+1$ . Thus for the exemplary frame shown in Figure 12,  $k$  is equal to 3 and the pulse number  $P_1$  of the positive zero crossing pulse is 124 (i.e.  $(4 \times 32) - 4$ ).

Next, the processing unit 53 identifies, in step S23, the pulse corresponding to when the signal 113 output by the band pass filter amplifier 99 crosses the reference voltage  $V_{ref}$  in a negative direction. This "negative zero crossing pulse" is identified by identifying three consecutive windows (which will be termed windows  $l$ ,  $l+1$ ,  $l+2$ ) whose respective count values are 32, a number  $n_2$  intermediate 0 and 32, and 0. The pulse number  $P_2$  for the negative zero crossing pulse is then calculated by multiplying 32 by  $l$  and adding the count value  $n_2$  of window  $l+1$ . Thus, for the exemplary frame shown in Figure 12,  $l$  is equal to 12 and the pulse number of the negative zero crossing pulse is 386  $((12 \times 32) + 2)$ .

The processing unit 53 then determines, in step S25, if the pulse number  $P_1$  is greater than the pulse number  $P_2$ , which will occur if the beginning of a frame occurs partway through a sequence of pulses. If it is determined that the pulse number  $P_1$  is greater than the pulse number  $P_2$ , then the processing unit 53 adds, in step S27, 512 (i.e. the number of pulses corresponding to a frame) to the value of the pulse number  $P_2$ . The processing unit 53 then sets the forward angle, which corresponds to the timing from the beginning of a frame to the midpoint of a sequence of pulses, by averaging the pulse numbers  $P_1$  and  $P_2$  (i.e.  $(P_1+P_2)/2$ ) to obtain a pulse number corresponding to the midpoint of the sequence of pulses, and then multiplying the obtained pulse number by  $360/512$ .

The processing unit 53 then checks, in step S31, if the forward angle is greater than  $360^\circ$ , which can happen if the start of a frame occurs partway through a sequence of pulses. If the forward angle is greater than  $360^\circ$ , then the processing unit 53 subtracts, in step S33, 360 from the forward angle.

Returning to Figure 13, after measuring the forward angle the processing unit 53 sends a control signal to the PWM type pattern generator 47 which responds by outputting the cosine signal COS and the minus sine signal -SIN so that the anti-phase signal  $\bar{I}(t)$  and the quadrature signal  $Q(t)$  are applied, in step S5, to the sine coil 7 and cosine coil 9 respectively. The processing unit 53 then measures, in step S7, the reverse phase angle between the sensed signal  $S(t)$  and the MOD\_SYNC signal, which will hereafter be termed the reverse angle, using sixteen count values corresponding to a frame obtained while the anti-phase signal  $\bar{I}(t)$  and quadrature signal  $Q(t)$  are

applied.

Figure 15 shows the main steps performed to measure the reverse angle. Firstly the processing unit determines the pulse numbers  $P_1$  and  $P_2$  of the positive zero crossing pulse, step S41, and the negative zero crossing pulse, step S43, in the same manner as described above for the forward angle calculation. The processing unit 53 then determines, in step S45, if the pulse number  $P_1$  is greater than the pulse number  $P_2$ , and if this is the case then the processing unit adds, in step S47, 512 to the value of the pulse number  $P_2$ .

The processing unit 53 then sets, in step S49, the reverse angle, which corresponds to the timing from the end of a frame to the midpoint of the sequence of pulses, by averaging the pulse numbers  $P_1$  and  $P_2$  to obtain the pulse number corresponding to the midpoint of the sequence of pulses, multiplying the obtained pulse number by  $360/512$  and the subtracting the result of the multiplication from 360. The processing unit 53 then checks, in step S51, if the reverse angle is less than  $0^\circ$ , which can occur if the sequence of pulses straddles two frames, and if this is the case adds, in step S53, 360 to the reverse angle.

Returning to Figure 13, the processing unit 53 then averages, in step S9, the forward and reverse angles, which as discussed above removes the fixed phase shift  $\phi_{RC}$  introduced by the resonant circuit within the sensor element 1 to give an average angle representative of the position of the sensor element 1. The processing unit 53 then converts, in step S11, the average angle into a position value by multiplying the average angle by a scaling factor. The position value is then displayed on

the display 15.

#### Modifications and Further Embodiments

5 The amount of the phase shift  $\phi_{RC}$  introduced by the resonant circuit depends upon the modulation frequency  $f_1$  because the lower the modulation frequency, the closer the frequency components of the magnetic fields generated by the sine coil 7 and cosine coil 9 are in frequency.

10 For example, if the modulation frequency  $f_1$  is equal to the resonant frequency divided by ten times the quality factor then the phase offset  $\phi_{RC}$  is approximately  $10^\circ$ , whereas if the modulation frequency  $f_1$  is equal to the resonant frequency divided by one hundred times the quality factor then the phase offset  $\phi_{RC}$  is approximately  $1^\circ$ . This implies that the modulation frequency  $f_1$  should be as low as possible. However, a disadvantage of reducing the modulation frequency is that the duration of the frames increases and therefore it takes longer to

15 make a measurement and the update rate is reduced.

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As described above, the phase shift  $\phi_{RC}$  introduced by the resonator circuit in the sensor element 1 is removed by effectively taking two measurements of the position with the phase of the signal applied to the sine coil 7 being reversed between measurements. It will be appreciated that in alternative embodiments, the reverse measurement need only be performed intermittently to determine a value for the phase shift  $\phi_{RC}$  which has the advantage of increasing the measurement update rate. Alternatively, a predetermined value for the phase shift  $\phi_{RC}$ , determined by a factory calibration, could be subtracted from a single phase measurement. However, this is not preferred because it cannot allow for environmental factors which affect the resonant frequency  $f_{res}$  and quality factor of

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the resonant circuit and therefore vary the phase shift  $\phi_{RC}$ .

It will be appreciated that if the reverse angle is subtracted from, rather than added to, the forward angle then the position-dependent phase shift  $\phi(x)$  would be removed to leave a value equal to twice the phase shift  $\phi_{RC}$ . As the phase shift  $\phi_{RC}$  varies with environmental factors, a measurement of the phase shift  $\phi_{RC}$  can be indicative of an environmental factor. Therefore the described inductive sensor could also be used as, for example, a temperature sensor (in a constant humidity environment) or a humidity sensor (in a constant temperature environment). Typically, this would involve storing in the control circuitry of the inductive sensor a factory calibration between the measured phase shift  $\phi_{RC}$  and the corresponding value of the environmental factor.

In an embodiment of the invention, the described inductive sensor is used to detect remotely the temperature of a liquid within a vessel. In particular, the sensor element 1 is placed within the vessel so that it is immersed in the liquid while the sine coil 7, cosine coil 9 and sense coil 11 are positioned adjacent the exterior of the vessel. The forward and reverse angles are calculated as described, and then added to give a value representative of the phase shift  $\phi_{RC}$ . The processing unit 53 then accesses a look-up table storing a factory calibration between the measured phase shift  $\phi_{RC}$  and temperature, so that a value of the temperature is obtained. It will be appreciated that as the sensor element is immersed in a liquid, it is effectively in a constant humidity environment. It will also be appreciated that an advantage of using an inductive

sensor is that there is no requirement to puncture a hole in the vessel to obtain an electrical signal from the sensor element.

5 Another application of an inductive sensor according to the invention is to detect the humidity in the exhaust of a clothes drier, which is useful to optimise drying cycles.

10 It will be appreciated that detection of environmental factors can be performed either instead of or in addition to detecting the relative position of two relatively movable members.

15 In the described embodiment, the sine coil 7 and cosine coil 9 are arranged so that their relative contributions to the total magnetic field component perpendicular to the PCB 5 vary in accordance with position along the measurement direction. In particular, the sine and cosine coils have an alternate twisted loop structure.  
20 However, it would be apparent to a person skilled in the art that an enormous variety of different excitation winding geometries could be employed to form transmit aerials which achieve the objective of causing the relative proportions of the first and second transmit signals appearing in the ultimately detected combined signal to depend upon the position of the sensor element in the measurement direction.

25 30 While in the described embodiment, the excitation windings are formed by conductive tracks on a printed circuit board, they could also be provided on a different planar substrate or, if sufficiently rigid, could even be free standing. Further, it is not essential that the excitation windings are planar because, for example,

cylindrical windings could also be used with the sensor element moving along the cylindrical axis of the cylindrical winding.

5 If the inductive sensor is used to measure only an environmental factor such as temperature or humidity, only one transmit aerial could be used as there is no requirement for the phase of the magnetic field to vary with position.

10 In the above described embodiment, a quadrature pair of modulation signals are applied to a carrier signal to generate first and second excitation signals which are applied to the sine coil 7 and cosine coil 9 respectively. However, this is not essential because it is merely required that the information carrying components of the excitation signals are distinct in some way so that the relative contributions from the first and second excitation signals can be derived by processing 15 the combined signal. For example, the modulation signals could have the same frequency and a phase which differs by an amount other than 90 degrees. Alternatively, the modulation signals could have slightly different frequencies thus giving rise to a continuously varying 20 phase difference between the two signals.

25 In the above described embodiment, a passive resonator is used. However, in some circumstances it may be advantageous to use a powered resonator so that the signal induced in the resonator is considerably 30 amplified, thus reducing the requirements on the signal processing circuitry.

35 Instead of detecting the phase of the information carrying components of the combined signal, it is also

possible to perform parallel synchronous detection of the combined signal, one synchronous detection using an in-phase modulation signal and the other synchronous detection using a quadrature modulation signal, and then to perform an arctangent operation on the ratio of the detected magnitudes of the demodulated signals. In such an embodiment, by using excitation signals which comprise a carrier frequency signal and a modulation signal so that the modulation signals can have a relatively low frequency, the detection of the magnitude of the modulation signals and the ensuing arctangent calculation (or reference to a look-up table) can be performed in the digital domain after down-conversion from the carrier frequency. An alternative method of detection of the information carrying part of the signal after down-conversion from the carrier frequency signal to baseband would be to perform a fast fourier transform detection. As will be appreciated, this could be done either using some additional specialised dedicated hardware (e.g. an application specific integrated circuit) or by suitably programming the microprocessor. Such a method of detection would be particularly convenient in an arrangement in which more than one degree of freedom of movement of a target is to be detected.

In the described embodiment, the inductive sensor is used to measure the linear position of the a first member (i.e. the sensor element 1) relative to a second member (i.e. the PCB 5) in a measurement direction along a straight line. Alternatively, the inductive sensor could be adapted to measure linear position along a curved line, for example a circle (i.e. a rotary position sensor), by varying the layout of the sine coil and the cosine coil in a manner which would be apparent to a person skilled in the art. The inductive sensor could

also be used as a speed detector by taking a series of measurements of the position of the first member relative to the second member at known timings. Further, by including additional position sensing devices for sensing the position of the second member relative to a co-ordinate position system (for example, a GPS sensor, an inertial gyroscope, a compass or the like), the position of the first member in the co-ordinate position system can be determined.

In an embodiment, a second pair of excitation windings are formed on the printed circuit board of the described embodiment, the second pair of excitation windings being arranged so that their relative contributions to the total magnetic field vary in accordance with position along a direction perpendicular to the measurement direction of the described embodiment. A second pair of excitation signals are respectively applied to the second pair of excitation windings, with the same carrier frequency but a different modulation frequency being used compared to the first pair of excitation signals applied to the sine coil 7 and cosine coil 9. In such an arrangement, all the pairs of excitation windings are advantageously energised at the same time so as to transmit simultaneously. The combined signal combines all of the transmitted signals into a single signal which can then be processed using a single analogue processing channel.

In particular, the combined single signal can be filtered, amplified and synchronously detected at the carrier frequency using common analogue processing components, so that the resulting demodulated signal contains phase-shifted signals at each of the modulation frequencies. The phase shift of each modulation

frequency can then be determined by a set of bandpass filters (either analogue or digital) provided in parallel to isolate each modulation frequency and digital electronics to derive a phase related signal, or by 5 digitising the demodulated signal and using fast fourier transform methods. The fast fourier transform method is particularly simple if the modulation frequencies are all 10 multiples of a common base frequency. The phase shift at each demodulation frequency can be used to determine 15 the position of the first member along the corresponding axis.

In some embodiments, the first member is significantly larger than the resonant circuit. In this case, it can 15 be difficult to identify correctly the movement of the first member. For example, the resonant circuit may move linearly while the movement of the first member includes a rotational component. More precise information about 20 the movement of the first member can be obtained by using two resonator circuits, each having a respective different resonant frequency, attached to respective different positions on the first member. The position 25 of each resonant circuit can be individually measured by tuning the carrier frequency  $f_0$  to the resonant frequency for that resonant circuit, and the two positions can be processed to give more precise information on the position and orientation of the first member.

As described above, the inductive sensor can be used to 30 measure environmental parameters in addition to position. In an embodiment, the first sensor includes two co-located resonant circuits having different resonant frequencies, with one resonant circuit including components which are relatively immune to environmental 35 factors so that the resonant frequency is relatively

stable, where as the other resonant circuits has a resonant frequency which varies relatively sharply with environmental factors. In this way, by obtaining a position measurement for each resonant circuit without 5 correcting for the phase shift  $\phi_{RC}$ , the difference in the position measurements can form a measure of an environmental parameter (for example temperature in a constant humidity environment or humidity in a constant temperature environment). Further, it is not essential 10 for the two resonant circuits to be co-located provided their relative positions in the measurement direction or directions is known.

It is preferable that the phase of the carrier signal is 15 identical in all of the transmit coils, as in the above described embodiment, as otherwise a phase shift is induced in the information carrying modulation signal which introduces a phase error and hence a position error (this happens because the gain of the synchronous 20 detector is sensitive to the phase of the carrier signal). It is therefore preferable to use a common carrier signal and to provide similar paths from the signal generator to the coil drivers.

25 In the above described embodiment, the modulating signals are described as digital representations of sinusoidal signals. This is not strictly necessary and it is often convenient to use modulating signals that can be more easily generated using simple electronics. For example, 30 the modulating signals could be digital representations of triangular waveforms. The phase of the modulation can be decoded in the usual way by only looking at the fundamental frequency of the modulated signals, i.e. by filtering out the higher harmonics present in the 35 triangular waveform. Note that some filtering will be

performed as a result of the physical and electrical properties of, and the electromagnetic coupling between, the transmit and receive aerials. Alternatively, if no filtering is used, the zero crossing point of the 5 demodulated waveform will still vary with the target position in some predictable, albeit non-linear, manner which could be converted to a linear measurement of position by using look-up table or a similar technique.

10 In order to minimise susceptibility to unwanted noise derived from, for example, an external device, one or more additional sense coils may be added to the basic structure of the receive aerial in order to balance the first sense coil. Such additional coils are preferably 15 displaced in a direction transverse to the measurement path such that the signal received by the sense coils does not vary with the relative position of the two moveable members. However, because the detected signal is a combined signal in which only the phase information 20 is required, it is not essential for this to be the case.

25 In the above described embodiment, the measurement path extends only over a single period of the spatial variation of the two transmit coils (i.e the sine coil 7 and the cosine coil 9). However, this need not be the case and the measurement path could extend over more or less than a single period of the spatial variation of the transmit coils. In such a case, it is preferable to 30 include a mechanism for resolving period ambiguity (i.e. the fact that the basic phase of the information carrying component of the combined signal will be identical for the same corresponding position in different spatial periods of the transmit coils). Mechanisms for 35 overcoming spatial period ambiguity which can be employed include providing a single reference position detected,

for example, by a single location position sensor (e.g. by having a single localised transmit coil transmitting a third transmit signal at a different modulation frequency to add with the first and second transmit aerials, or by using an opto-switch) and thereafter counting the periods from the reference position, and maintaining a record in a register within the microprocessor of the particular period within which the sensor element is currently located. Alternatively, an additional set of transmit coils transmitting at a different modulation frequency (or transmitting in a time multiplexed manner), could be used with either a slightly varying spatial frequency to provide a vernier scale effect, or with a widely varying spatial frequency to provide coarse position detection using a large scale set of transmit coils and fine scale position detection using small scale transmission coils.

In the described embodiment, a single resonant circuit is formed on the sensor element 1, and the orientation of the sensor element 1 relative to the sine coil 7, cosine coil 9 and sense coil 11 is fixed. A particular orientation is not essential, although it is preferred that the orientation is fixed or known for consistency of measurement.

In some applications it is desirable not to introduce any constraint on the orientation of the sensor element 1. For example, for a liquid level sensor in which the sensor element floats on top of a liquid (e.g. a liquid level sensor in a container storing detergent or the like), if a constraint is placed on the movement of the sensor element, then the sensor element may become stuck after prolonged use so that it does not provide a true representation of the liquid level. In such an

application, preferably the sensor element floats freely on top of the liquid and the sensor element comprises multiple resonant circuits at respective different orientations so that the position of the sensor element 5 can be detected regardless of its orientation. If desired, the resonant frequency for each of the resonant circuits can be made different so that the orientation of the sensor element can also be detected by scanning through all the possible resonant frequencies and 10 measuring the strengths of the received signals.

An advantage of the described embodiment is that the digital processing required to determine the position of the sensing element is so straightforward that it can be 15 performed by a short piece of code run by a conventional microprocessor chip. It is therefore not necessary to develop an application specific integrated circuit (ASIC), which is a notoriously difficult and time consuming task. It will be appreciated that a dedicated 20 microprocessor is not required, so that a microprocessor which performs additional functions, for example controlling a domestic appliance, could be used.

In the described embodiment, a modulation frequency of 25 3.9 khz is used because it is well suited to digital processing techniques. This generally applies to frequencies in the range 100 Hz to 100 kHz.

In the described embodiment, a carrier frequency of 2 MHz 30 is used. Using a carrier frequency above 1 MHz facilitates making the sensor element small. However, in some applications it may be desirable to use a carrier frequency below 100 kHz, for example if a sheet of non-metallic stainless steel separates the sensor element 35 from the excitation and sensor windings, because the skin

depth of the non-magnetic stainless steel is greater at lower frequencies.

In the described embodiment, the excitation windings (i.e. the sine coil 7 and the cosine coil 9) are electromagnetically coupled to the sensor winding (i.e. the sense coil 11) via a resonant circuit. Alternatively, the excitation windings could be coupled to the sensor winding via a permeable element or a harmonic element (such as a magneto-restrictive element which generates signals at harmonics of an excitation signal). Further, it is not essential to use an intermediate coupling component between the excitation and sensor windings as either the sensor winding or the excitation winding could be formed on the sensor element, although this is not preferred because it would require electrical connections to be made to the sensor element. In an embodiment, the sensor winding forms part of a resonant circuit on the sensor element.

Claims

1. A sensor for sensing a parameter, the sensor comprising:

5 an excitation winding;

a signal generator operable to generate an excitation signal and arranged to apply the generated excitation signal to the excitation winding;

10 a sensor winding electromagnetically coupled to the excitation winding such that, in response to the excitation signal being applied to said excitation winding by said signal generator, there is generated in the sensor winding a periodic electric signal indicative of the value of the parameter to be measured by the

15 sensor; and

a signal processor operable to process the periodic electric signal generated in the sensor winding to determine a value representative of the parameter being measured,

20 wherein the excitation signal comprises a periodic carrier signal having a first frequency modulated by a periodic modulation signal having a second frequency, the first frequency being greater than the second frequency.

25 2. A sensor according to claim 1, wherein the excitation winding is formed by a conductive track on a planar substrate.

30 3. A sensor according to claim 2, wherein the planar substrate is a printed circuit board.

35 4. A sensor according to either claim 2 or claim 3, wherein the excitation winding effectively comprises a plurality of loops arranged so that current flowing through the excitation winding flows around at least one

of the loops in an opposite direction to at least one other of the loops.

5. A sensor according to any preceding claim, wherein the signal generator comprises a digital carrier signal generator operable to generate a digital carrier signal at the first frequency.

10. A sensor according to claim 5, wherein the digital carrier signal generator is arranged to generate the digital carrier signal with a square waveform.

15. A sensor according to any preceding claim, wherein the signal generator comprises a digital modulation signal generator operable to generate a digital modulation signal at the second frequency.

20. A sensor according to claim 7, wherein the digital modulation signal generator is arranged to generate the digital modulation signal with a pulse width modulation type waveform forming a digital representation of a sinusoidal wave.

25. A sensor according to claims 5 and 7, wherein the signal generator comprises a digital mixer arranged to mix the digital carrier signal and the digital modulation signal to generate a digital excitation signal.

30. A sensor according to claim 9, wherein the signal generator further comprises analogue driving circuitry for generating the excitation signal in accordance with the digital excitation signal output by the digital mixer.

35. A sensor according to any preceding claim, wherein

said second frequency is in the range 100 Hz to 100 kHz.

12. A sensor according to any preceding claim, wherein  
said first frequency is above 1 MHz.

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13. A sensor according to any of claims 1 to 11, wherein  
said first frequency is less than 100 kHz.

10 14. A sensor according to any preceding claim, wherein  
the excitation winding is electromagnetically coupled to  
the sensor winding via a resonator having a resonant  
frequency substantially equal to the first frequency.

15 15. A sensor according to claim 14, wherein the signal  
processor is arranged to determine a phase shift  
associated with the resonator, the phase shift varying  
in accordance with an environmental factor, and wherein  
the sensor further comprises means for storing  
calibration data for converting the determined phase  
shift into a measurement value for the environmental  
20 factor.

25 16. A sensor according to claim 15, wherein the  
environmental factor is temperature.

17. A sensor according to claim 15, wherein the  
environmental factor is humidity.

30 18. A sensor according to any of claims 1 to 13, wherein  
the sensor winding forms part of a resonator having a  
resonant frequency substantially equal to the first  
frequency.

35 19. A sensor according to any of claims 14 to 18,  
wherein said resonator comprises a passive resonant

circuit.

20. A sensor according to any of claims 14 to 18, wherein said resonator comprises an amplifier for amplifying the power of a signal induced in the resonator.

5 21. A sensor according to any preceding claim, wherein the sensor winding is formed by a conductive track on a planar substrate.

10 22. A sensor according to claim 21, wherein the sensor winding is formed on a printed circuit board.

15 23. A sensor according to either claim 21 or claim 22, wherein the sensor winding is formed in a single loop.

20 24. A sensor according to any preceding claim, wherein the signal processor is operable to measure the timing of the periodic electric signal generated in the sensor winding in order to determine a value representative of the parameter being measured.

25 25. A sensor according to any preceding claim, wherein the signal processor comprises a demodulator operable to demodulate the electric signal generated in the sensor winding to recover a signal at the second frequency.

30 26. A sensor according to claim 25, wherein the demodulator comprises:

a cross-over switch arranged to be switched at the first frequency in order to rectify the signal generated in the sensor winding; and

35 means for filtering the rectified signal output by the cross-over switch.

27. A sensor according to claim 26, wherein the filtering means comprises a band-pass filter at the second frequency.

5 28. A sensor according to any of claims 25 to 27, wherein the signal processor further comprises a comparator arranged to compare the signal at the second frequency output by the demodulator with a reference voltage in order to generate a square wave signal.

10 29. A sensor according to any of claims 25 to 28, wherein the signal processor further comprises a digital signal processor operable to process the recovered signal at the second frequency to determine the value of the parameter being measured.

15 30. A sensor according to claim 29, wherein the digital signal processor further comprises

20 a pulse stream generator operable to generate a stream of pulses;

25 a gate arranged to receive the stream of pulses output by the pulse stream generator and the square wave signal output by the comparator, wherein the gate is operable to either pass or block the received stream of pulses in accordance with said received square wave signal;

30 a counter operable to count the number of pulses of the pulse stream passed by the digital gate; and

means for determining a value representative of the parameter being measured from the number of pulses counted by the counter.

35 31. A sensor according to claim 30, wherein the determining means is operable to identify the timings, relative to a reference signal at the second frequency,

of at least one of the first pulse and the last pulse of a sequence of pulses received by the counter in order to determine the timing of the signal generated in the sensor winding.

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32. A sensor according to claim 31, wherein the signal output by the demodulator has an average voltage level, wherein the comparator is arranged to compare the signal output by the demodulator with a reference voltage which is away from said reference voltage level, and wherein the determining means is operable to identify the timings, relative to the reference signal at the second frequency, of both the first pulse and the last pulse of a sequence of pulses received by the counter in order to determine the timing of the midpoint of the sequence of pulses.

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33. A sensor according to any preceding claim, in which the excitation winding is a first excitation winding and is fixed to a first member, the sensor winding is fixed to a second member which is movable relative to the first member, and the sensor further comprises a second excitation winding which is fixed to the first member and is electromagnetically coupled to the sensor winding,

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wherein the first excitation winding and the sensor winding are arranged so that the electromagnetic coupling between the first excitation winding and the sensor winding varies in accordance with the relative position along a measurement direction between the first and second members according to a first function,

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wherein the second excitation winding and the sensor winding are arranged so that the electromagnetic coupling between the second excitation winding and the sensor winding varies in accordance with the relative position along the measurement direction between the first and

second members according to a second function which is different to the first function,

wherein the excitation signal applied to the first excitation winding is a first excitation signal and wherein the signal generator is operable to generate a second excitation signal which is applied to the second excitation winding, the second excitation signal comprising a second periodic carrier signal at the first frequency modulated by a second periodic modulation signal at the second frequency,

wherein in response to the first excitation signal being applied to the first excitation winding and the second excitation signal being applied to the second excitation winding, the periodic electric signal generated in the sensor winding has a timing which varies in dependence upon the relative position along the measurement direction of the first and second members, and

wherein the signal processor is operable to measure the timing of the periodic electric signal generated in the sensor winding to determine a value representative of the relative position along the measurement direction of the first and second members.

34. A sensor according to claim 33, wherein the second member comprises a plurality of sensor windings having respective different orientations.

35. A sensor according to any of claims 1 to 32, in which the excitation winding is a first excitation winding and the sensor further comprises a second excitation winding, the first and second excitation windings and the sensor winding being fixed relative to a first member,

wherein the sensor further comprises a resonator

having a resonant frequency which is substantially equal to the first frequency, the resonator being fixed relative to a second member,

5 wherein the first and second excitation windings are electromagnetically coupled to the sensor winding via the resonator such that the electromagnetic coupling between the first and second excitation windings and the sensor winding varies in accordance with respective different functions,

10 wherein the excitation signal applied to the first excitation winding is a first excitation signal and wherein the signal generated operable to generate a second excitation signal which is applied to the second excitation winding, the second excitation signal comprising a second periodic carrier signal at the first frequency modulated by a second periodic modulation signal at the second frequency,

15 20 wherein in response to the first excitation signal being applied to the first excitation winding and the second excitation signal being applied to the second excitation winding, the periodic electric signal generated in the sensor winding has a timing which varies in dependence upon the relative position along the measurement direction of the first and second members, and

25 30 wherein the signal processor is operable to measure the timing of the periodic electric signal generated in the sensor winding to determine a value representative of the relative position along the measurement direction of the first and second members.

35 36. A sensor according to claim 35, wherein a plurality of resonators are fixed relative to the second member, each of the plurality of resonators having a respective different orientation.

37. A sensor according to claim 36, wherein the plurality of resonators have respective different resonant frequencies.

5 38. A sensor according to any of claims 33 to 37, wherein the first and second excitation windings and the sensor winding are arranged so that said first and second functions vary sinusoidally with position with the same period but are out of phase with each other.

10 39. A sensor according to claim 38, wherein the first and second functions are one quarter of a cycle out of phase with each other.

15 40. A sensor according to any of claims 33 to 39, wherein the second periodic modulation signal has the same waveform, but is out of phase with, the first periodic modulation signal.

20 41. A sensor according to claim 40, wherein the second periodic modulation signal is one quarter of a cycle out of phase with the first periodic modulation signal.

25 42. A sensor according to any of claims 33 to 41, wherein the sensor is arranged to determine a first timing measurement when applying the first and second excitation signals, and to obtain a second timing measurement when applying the first excitation signal to said first excitation winding and a third excitation signal to said second excitation winding, the third excitation signal comprising a third periodic carrier signal at the first frequency modulated by a third periodic modulation signal at the second frequency, wherein the third periodic modulation signal is in anti-phase with said second periodic modulation signal,

and wherein the signal processor is arranged to determine a position value using the first and second timing measurements.

5 43. A sensor according to any of claims 33 to 42, wherein the first and second members are relatively movable along a linear direction.

10 44. A position sensor comprising:

first and second members which are movable relative to each other along a measurement direction, the first member comprising first and second excitation windings and a sensor winding, and the second member comprising a resonator having a resonant frequency, wherein the electromagnetic coupling between the first excitation winding and the resonator varies with the relative position along the measurement direction of the first and second members in accordance with a first function and the electromagnetic coupling between the second excitation winding and the resonator varies with the relative position along the measurement direction of the first and second members in accordance with a second function different from the first function;

25 an excitation circuit operable to generate first and second excitation signals and to apply the first and second excitation signals to the first and second excitation windings respectively, wherein in response to the first and second excitation signals being applied to said first and second excitation windings, there is generated in the sensor winding an electric signal corresponding to a combination of the first and second excitation signals weighted in accordance with the relative position of the first and second members along the measurement direction; and

30 35 a signal processor operable to process the electric

signal generated in the sensor winding to determine a value representative of the relative position along the measurement direction of the first and second members,

5 wherein the first and second excitation signals comprise periodic carrier signals at a carrier frequency modulated by first and second periodic modulation signals at a modulation frequency which is less than the carrier frequency, wherein the carrier frequency is substantially equal to the resonant frequency of the resonator, and  
10 wherein the first and second modulation signals have respective different phases.

45. A method of sensing a parameter, the method comprising:

15 applying an excitation signal to an excitation winding; and

processing a signal generated in a sensor winding, which is electromagnetically coupled to the excitation winding, in response to the application of the excitation signal to the excitation winding to determine  
20 a value representative of the parameter being measured,

wherein the excitation signal applied to the excitation winding comprises a periodic carrier signal having a first frequency modulated by a periodic modulation signal having a second frequency, the first  
25 frequency being greater than the second frequency.

ABSTRACT  
SENSING APPARATUS AND METHOD

There is described a sensor comprising an excitation winding, a signal generator operable to generate an excitation signal and arranged to apply the generated excitation signal to the excitation winding, a sensor winding electromagnetically coupled to the excitation winding and a signal processor operable to process a periodic electric signal generated in the sensor winding when the excitation signal is applied to the excitation winding by the signal generator to determine a value of a sensed parameter. The excitation signal comprises a periodic carrier signal having a first frequency modulated by a periodic modulation signal having a second frequency, the first frequency being greater than the second frequency. In this way, the sensor is well suited to using digital processing techniques both to generate the excitation signal and to process the signal induced in the sensor windings. In an embodiment, the sensor is used to detect the relative position of two members. In other embodiments, the sensor is used to detect environmental factors such as temperature and humidity.

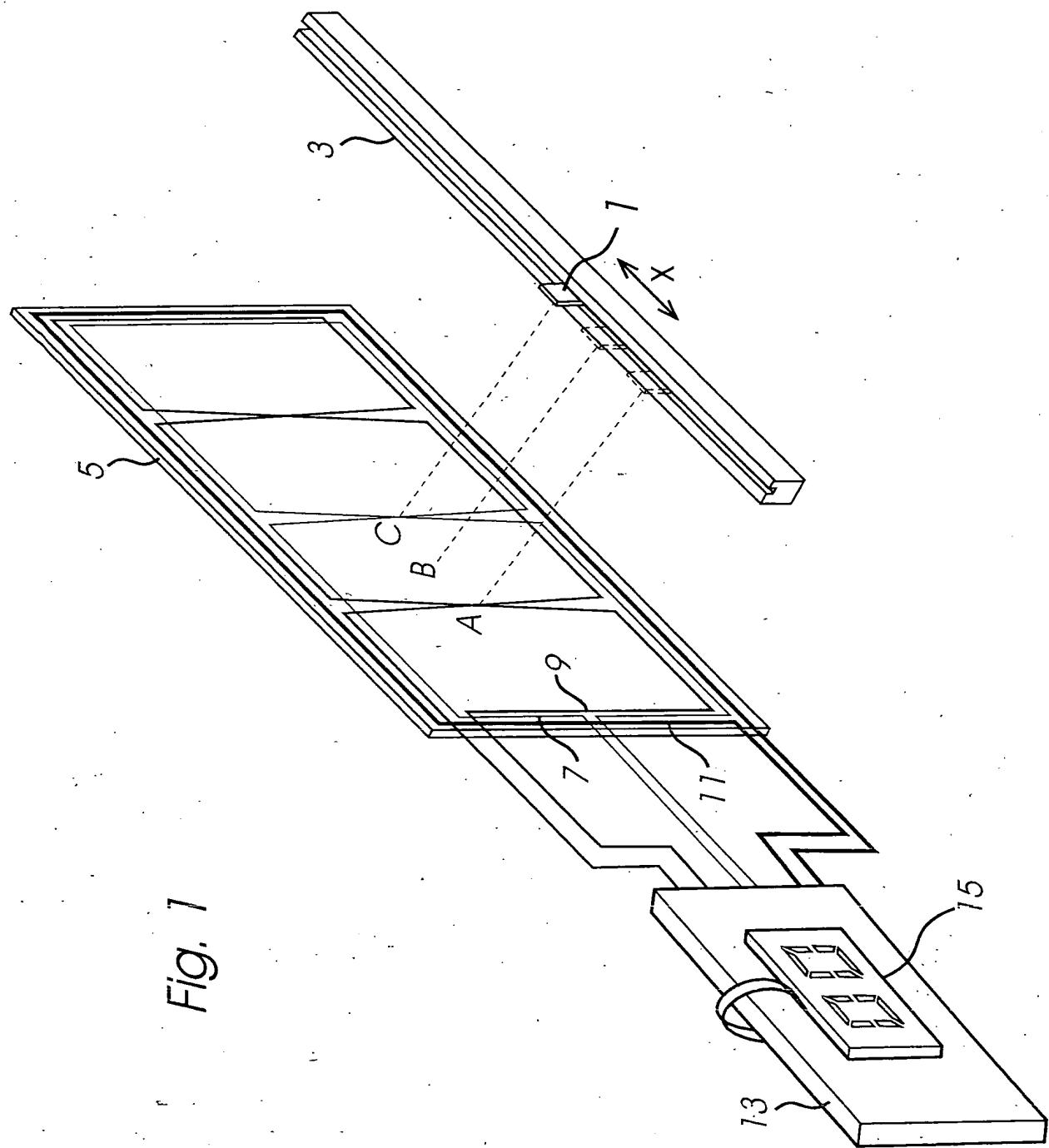
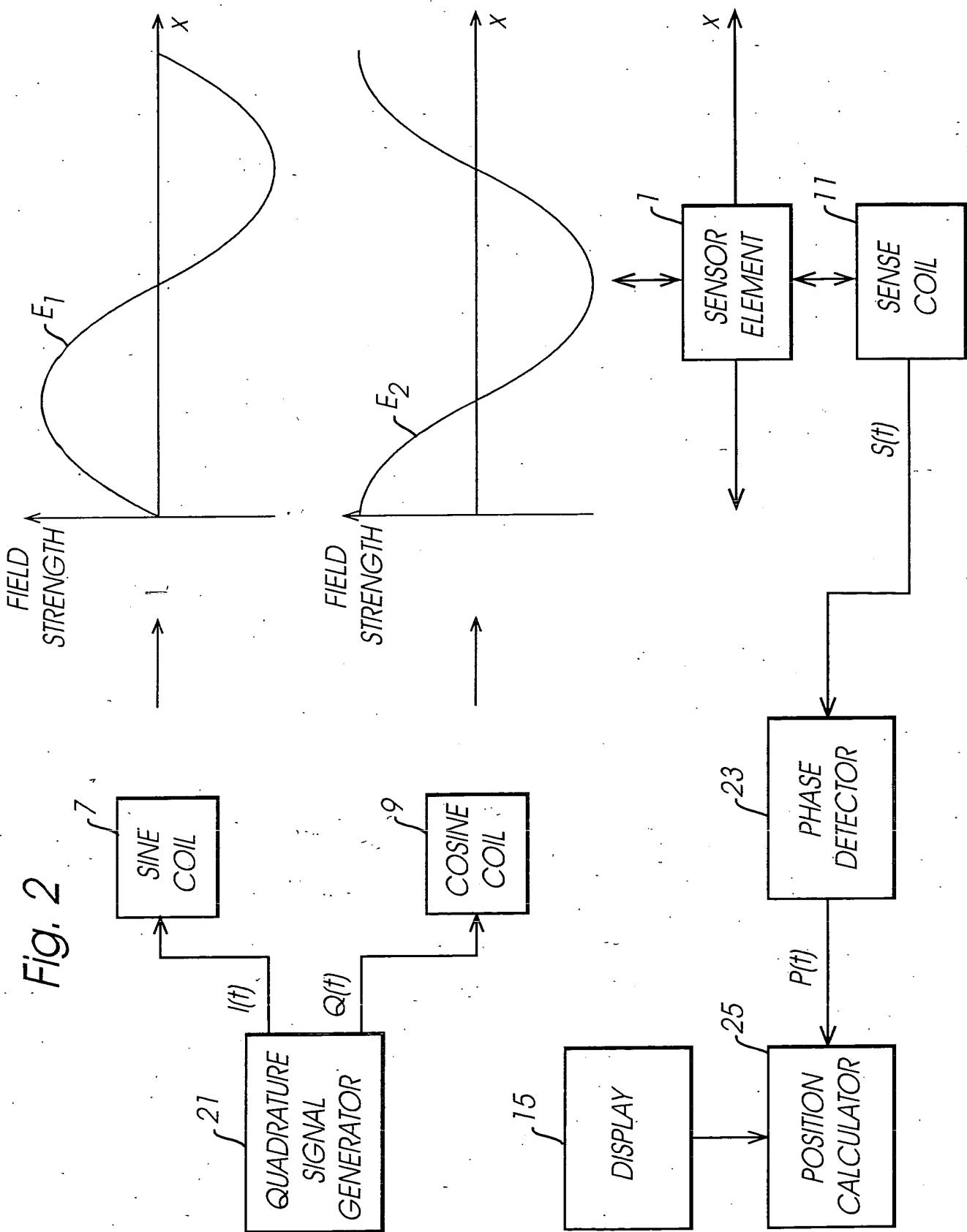


Fig. 1



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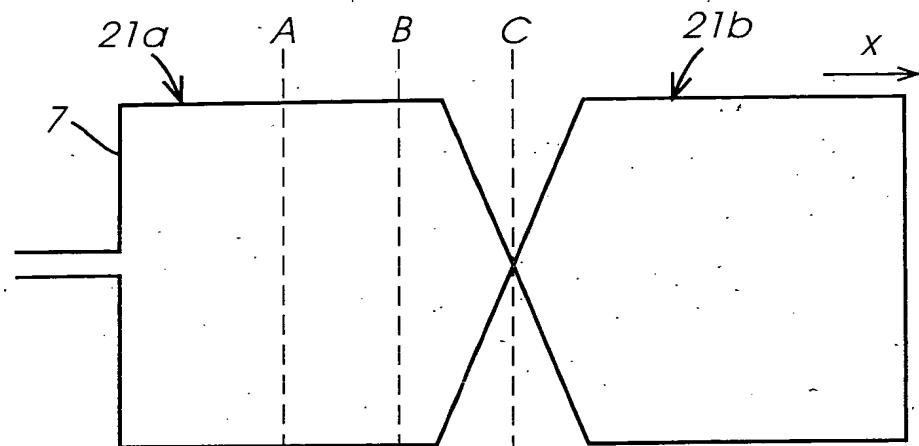


Fig. 3A

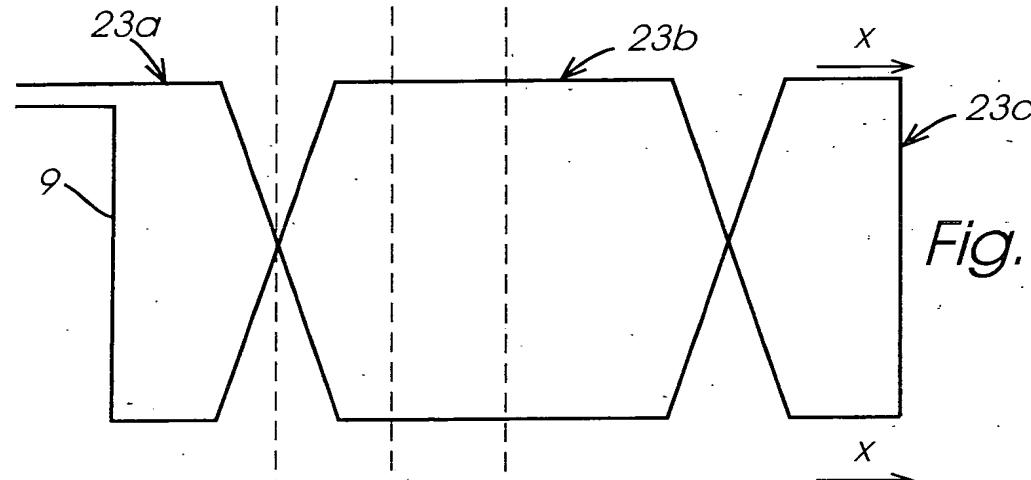


Fig. 3B

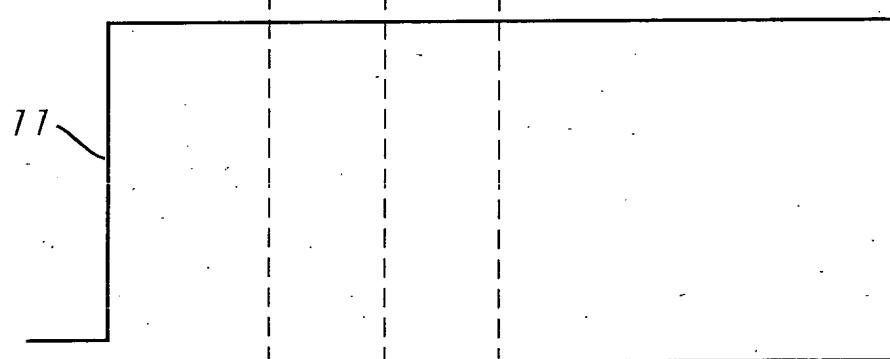
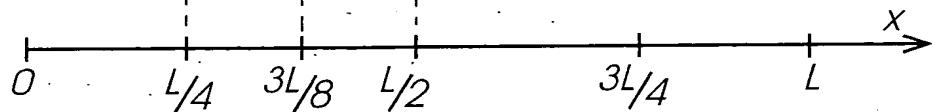


Fig. 3C



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Fig. 4

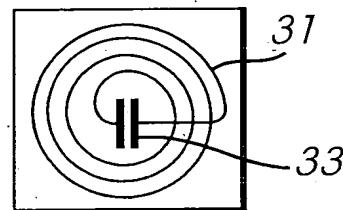


Fig. 5A

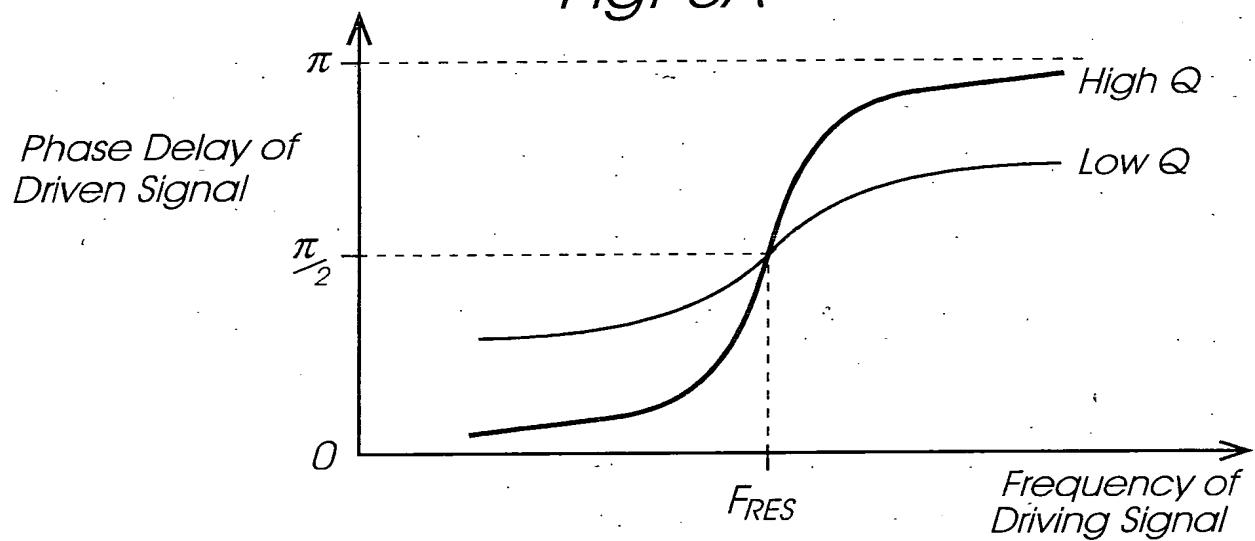
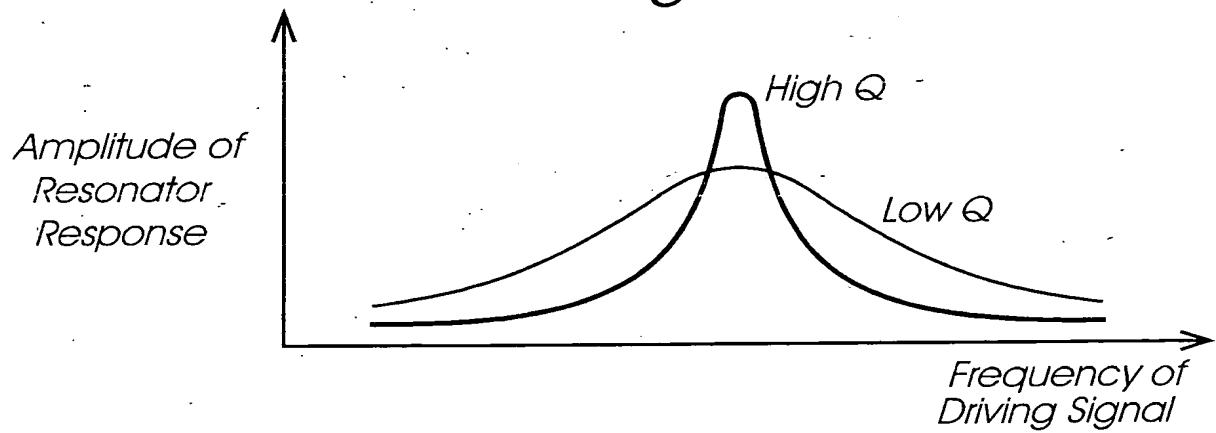


Fig. 5B



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Fig. 6A

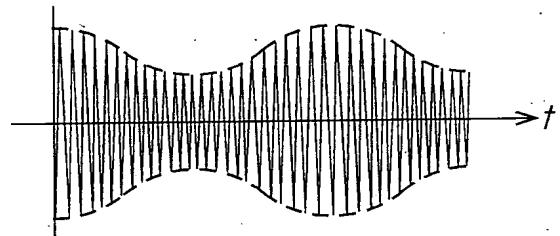


Fig. 6B

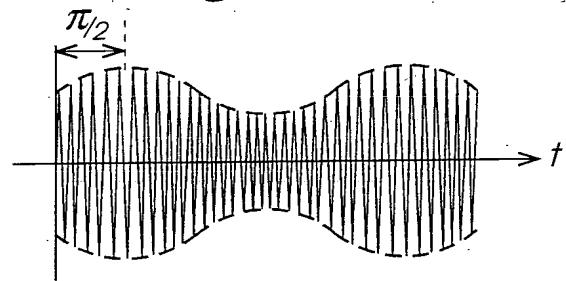
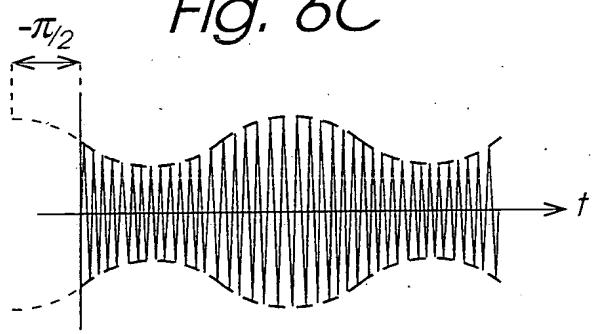
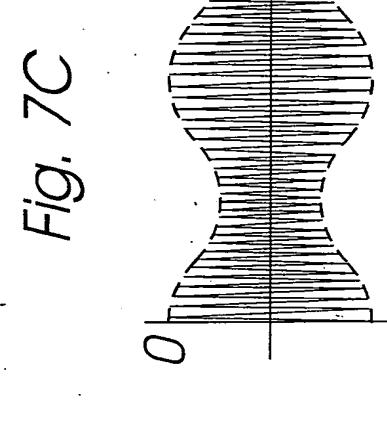
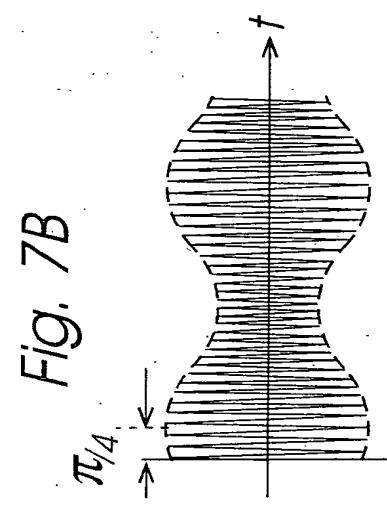
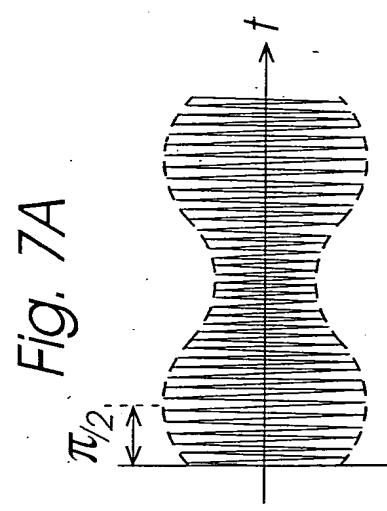


Fig. 6C





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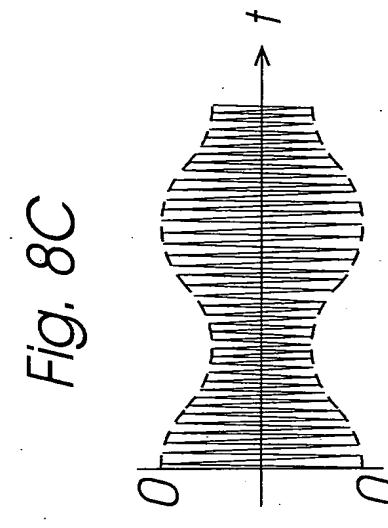
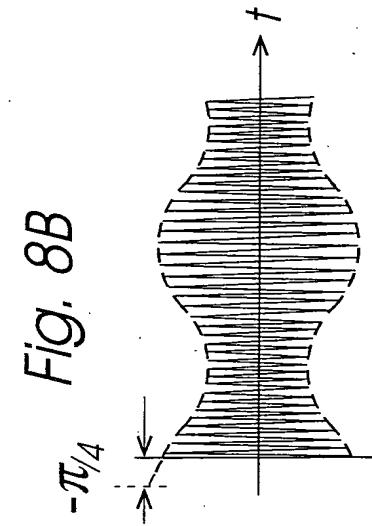
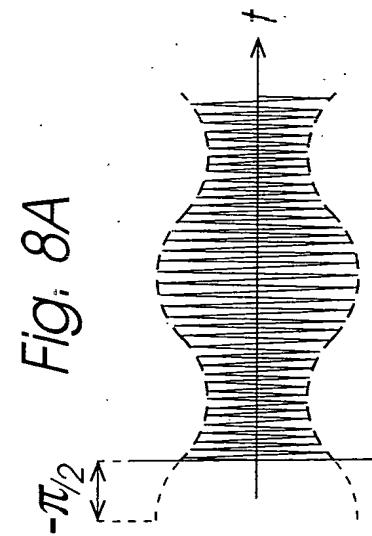


Fig. 9

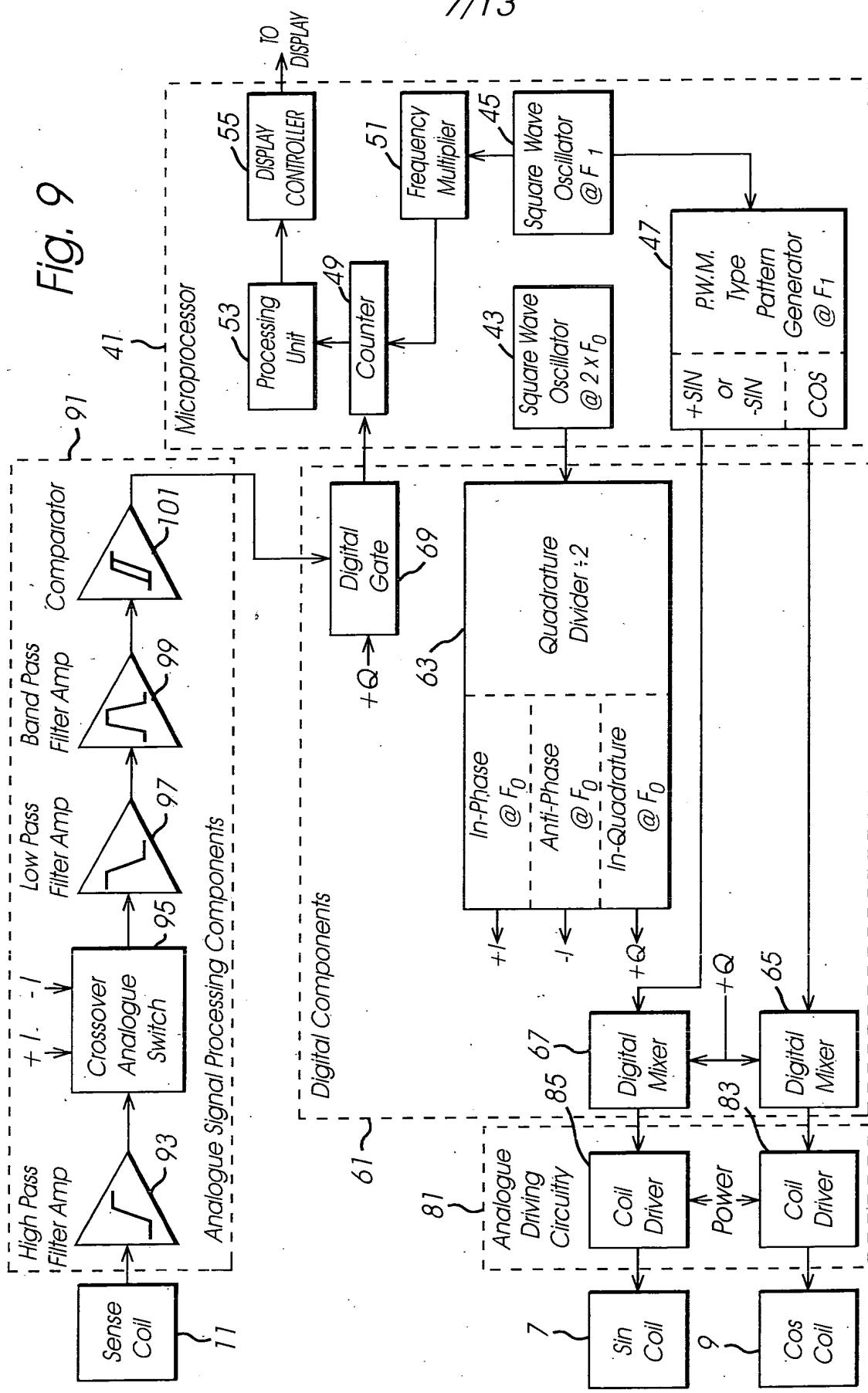
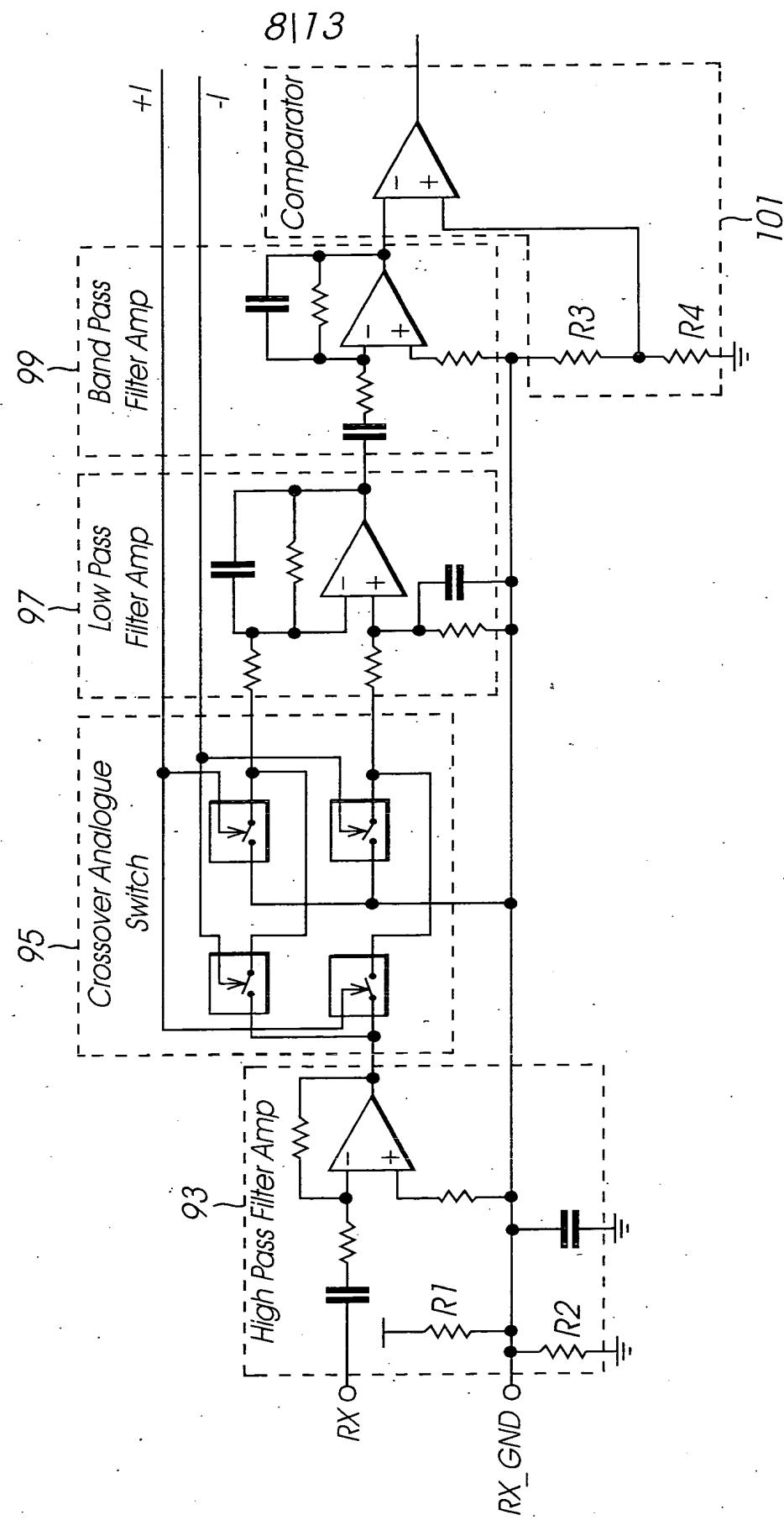


Fig. 10



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Fig. 11A

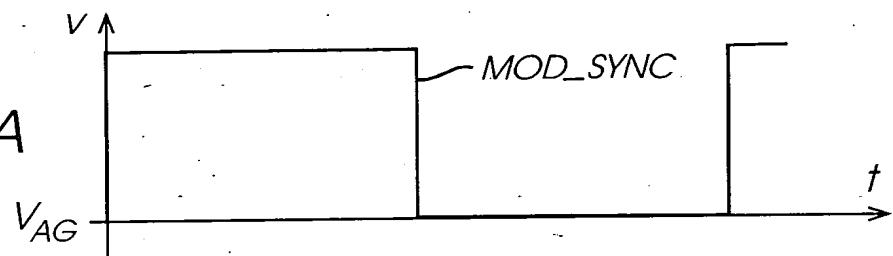


Fig. 11B

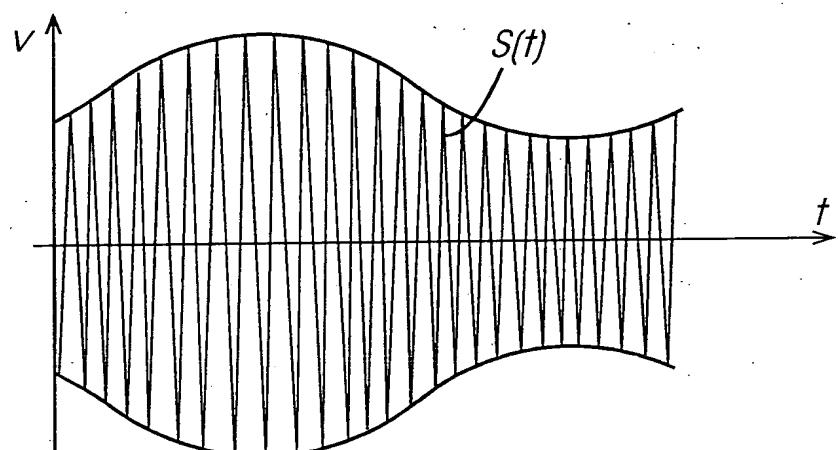


Fig. 11C

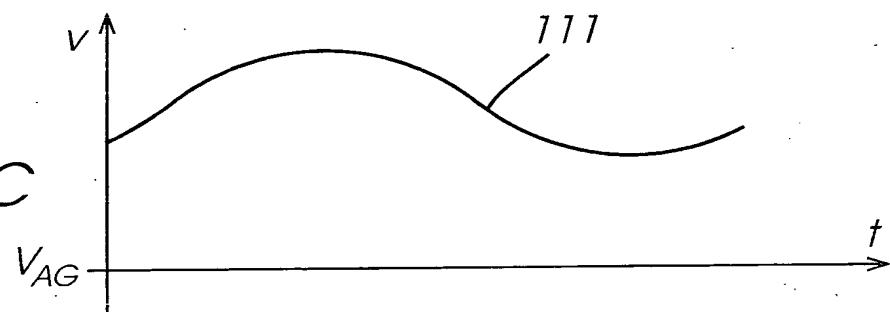
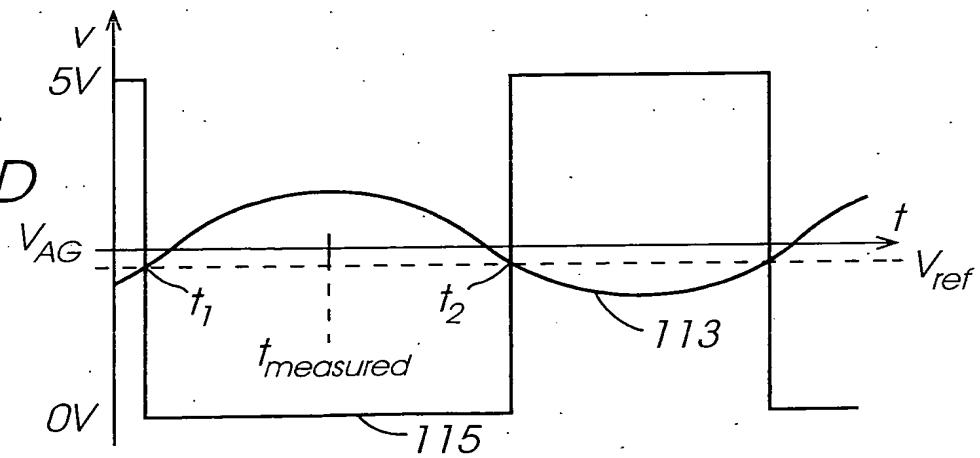
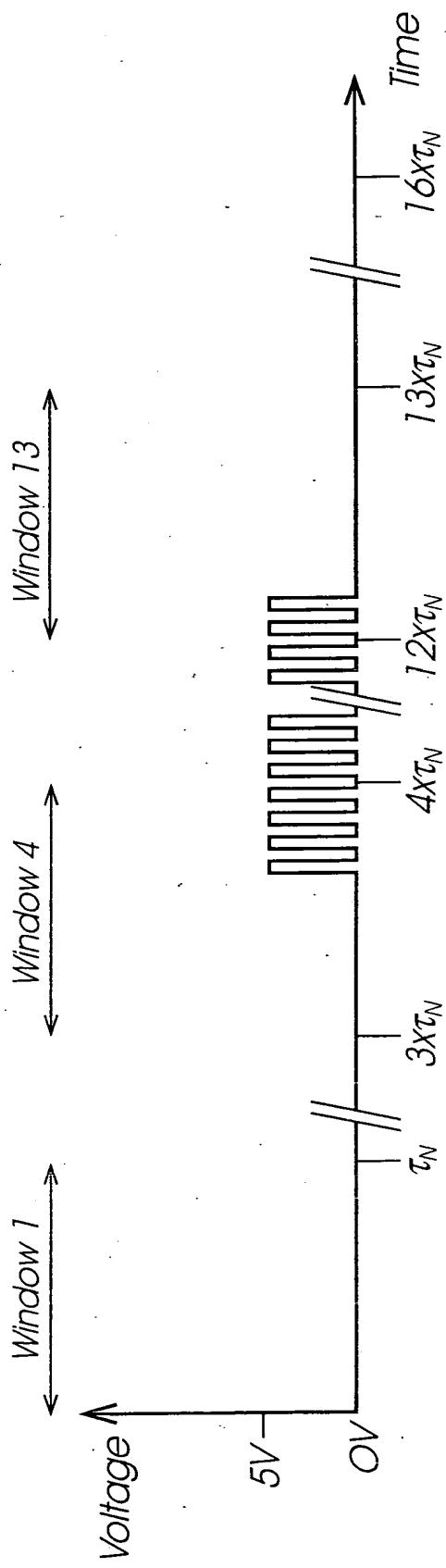


Fig. 11D



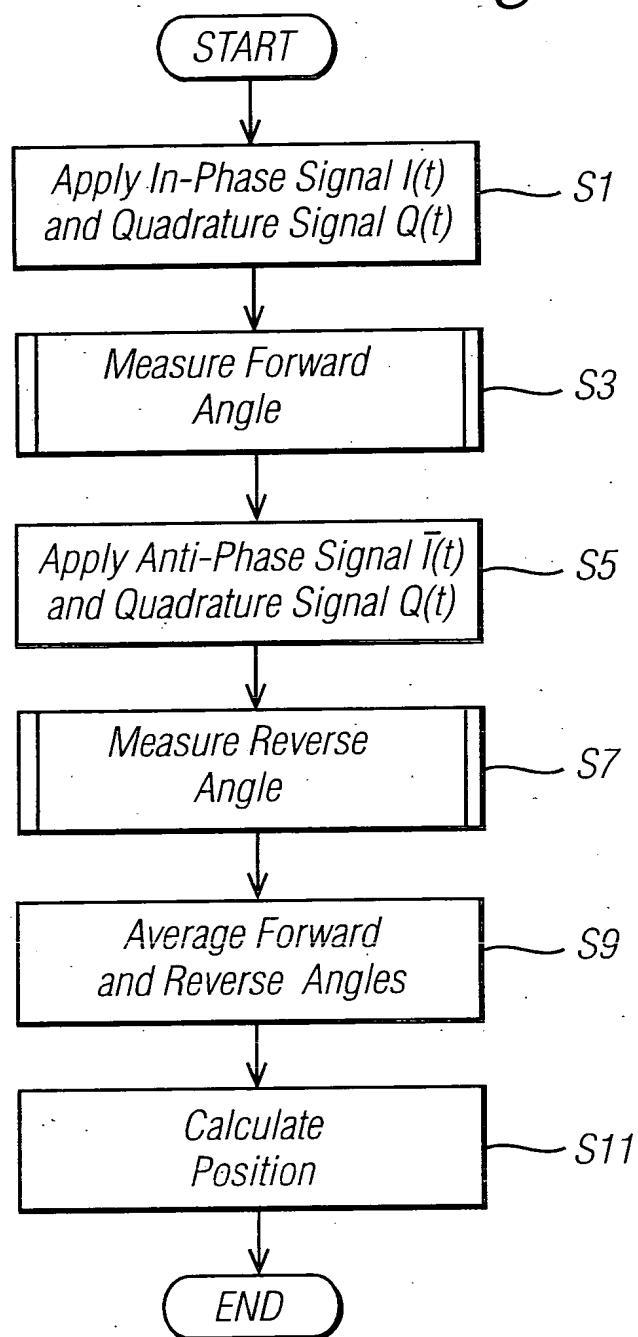
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Fig. 12



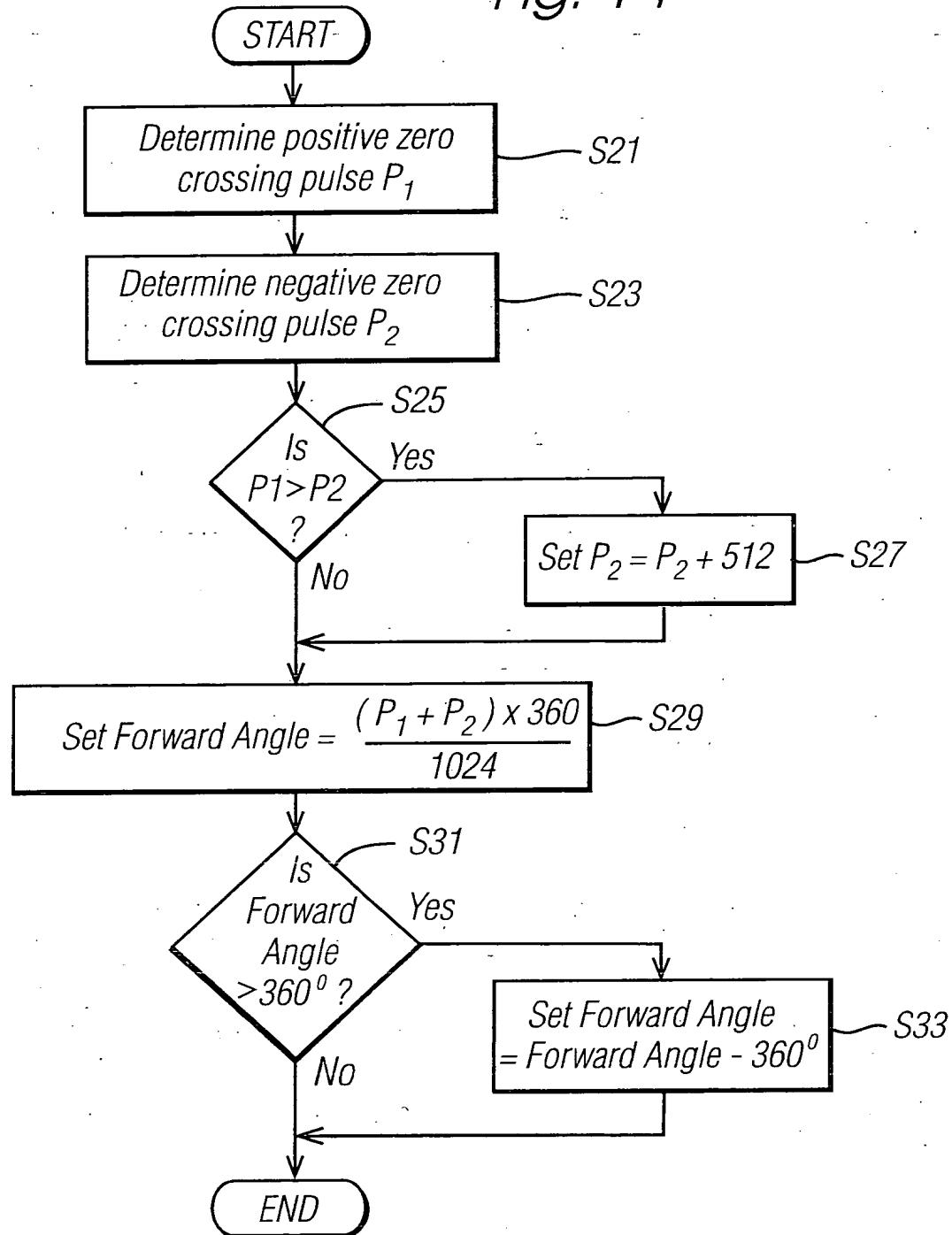
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Fig. 13



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Fig. 14



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Fig. 15

